



Control Panel



10,5 It Fuel tank



Lifting eye

We offer now what others will do tomorrow.



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MPM 6-230 S-L / TECHNICAL DATA

ENGINE DRIVEN WELDER/GENERATOR
DELIVERS 210A OF DC WELD OUTPUT
THREE-PHASE AND SINGLE-PHASE AUXILIARY POWER AVAILABLE
SILENCED MODEL DIESEL ENGINE 3000 RPM

Standard Features

Processes: SMAW (stick) / Tig

- Arc Force Control switch
- Remote control socket
- Auto engine protection shutdown system with warning lights for:
- battery charger failure
- low oil pressure
- 12V battery
- Hourmeter
- Voltmeter
- Hourmeter

- Emergency stop button
- Earth Leakage Circuit Breaker
- Power output protection
- I x I6A 400V three-phase EEC socket
- I x I6A 230V single-phase EEC socket
- 48V output
- Engine oil drain pipe
- Central lifting eye

Options available as factory options

- Versions with different voltages
- Spark arrester muffler

Accessories on request

- Trolley: two-wheels and handles
- Remote control unit with 20mt cable and plug
- Reverse polarity switch kit
- Welding cables Ø 35 mm² (5+3 mt) with accessories

Noise level

• Lwa 96 (71 dB at 7 mt)

DC welding

- Current regulation: electronic
- Duty Cycle @ 60%: 210A
- Duty Cycle @ 100%: 180A
- Stepless control (CC mode): 20A 210A
- Open Circuit Voltage: 65V
- Max welding rod: 6 mm

AC generator - 50Hz

- Type: Asynchronous, self-excited and self-protected
- Three-phase power (stand-by): 6kVA 400V
- Three-phase power (prime): 5,4kVA 400V
- Single-phase power (max.): 5kVA 230V
- Single-phase power (max.): 2kVA 48V
- Power Factor: cos φ 0,8

Diesel Engine 3000 rpm

- Type: Lombardini 15LD440 1 cyl. 442 cm³
- Max power: 9,3 hp (6,8 kWm)
- Starting system: electric (12Vdc)
- Cooling system: air
- Fuel consumption @ 75%: 1,5 lt/h

Other features

- Insulation Class: H
- Ambient temperature: 40 °C (*)
- Altitude: 1000 m (*)
- Mechanical Protection: IP 23
- Fuel tank capacity: 10,5 lt
- Dimensions (L x W x H): $907 \times 630 \times 775$ mm
- Dry weight: 185 kg