



MW /250 I-D-GRE

ENGINE DRIVEN WELDER / GENERATOR / DELIVERS 250A OF DC WELD OUTPUT / THREE-PHASE AND SINGLE-PHASE AUXILIARY POWER AVAILABLE / DIESEL ENGINE 3000 RPM

Gen Set Features

Welding processes: SMAW (stick)

- + Low oil pressure and battery charger warning lights
- + 12 V built-in battery with electric start
- + 1 x 16 A, 400 V 50 Hz three-phase EEC socket
- + 1 x 16 A, 230 V 50 Hz single-phase EEC socket protected by circuit breaker
- + 1 x 48 V 50 Hz single-phase socket
- + Earth Leakage Circuit Breaker (ELCB)

Gen Set Options (available as factory

options)

+ Versions with different voltages

Accessories on Request

- + Trolley: two-wheels and handles
- + Welding cables Ø 35 mm² (5+3 m) with accessories

Noise Level

+ Lwa 99

(74 dB a 7 m)

DC Welding

- + Duty Cycle @ 35% 250 A 30 V + Duty Cycle @ 60% 200 A - 28 V
- + Output range 200 A 250 A + Output range 30 A - 250 A
- + Open Circuit Voltage 90 V + Max welding rod 5 mm

AC Generator 50 Hz

- + Type: Gen Set asynchronous self-excited and self-protected
- + Three-phase power: 7 kVA 400 V
- + Single-phase power: 5 kVA 230 V
- + Single-phase power: 1,5 kVA 48 V
- + Power factor: $\cos \varphi 0.8$

Diesel Engine 3000 rpm

- + Type: Lombardini 25LD 425/2 2 cyl. 14,3 HP (10,5 kWm) 851 cm³
- + Fuel: diesel
- + Cooling system: air
- + Starting system: electric
- + Fuel tank capacity: 151
- + Fuel consumption @ 75%: 3,1 l/h

Other Features

- + Insulation Class: F
- + Ambient temperature: 40 °C
- + Altitude: 1000 mt
- + Mechanical Protection: IP 23
- + Dimensions (L x W x H): 930 x 450 x 760 mm
- + Dry weight: 180 kg

Generator set in designed to operate in ambient temperatures up to 40 °C and 1000 mt altitude - For higher values of temperatures and altitudes please consult factory to check available power.