MPM 15/400 I-K





Control Panel



Control Panel Cover with security block



Lifting Eye

We offer now what others will do tomorrow.



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MPM 15/400 I-K / TECHNICAL DATA

ENGINE DRIVEN WELDER/GENERATOR
DELIVERS 400 A OF DC WELD OUTPUT
THREE-PHASE AND SINGLE-PHASE AUXILIARY POWER AVAILABLE
SILENCED MODEL DIESEL ENGINE 3000 RPM

Standard Features

Processes: Electrode / Tig

- Arc Force Control switch
- Remote control socket
- Auto engine protection shutdown system with warning lights for:
- battery charger failure
- low fuel level
- low oil pressure
- high water temperature
- · Automatic idle device when no load is connected
- I2V battery
- Fuel level gauge
- Hourmeter

- Voltmeter
- Earth Leakage Circuit Breaker
- Power output protection
- I x 32 A 400 V three-phase EEC socket
- 2 x 32 A 230 V single-phase EEC sockets
- 48V output
- Auto / Idle switch
- Engine oil drain pipe
- Central lifting eye
- · Forklift-ready base
- Emergency stop button

Options available as factory options

- Version with different voltages
- Tig Lift Arc welding
- Mig welding
- Spark arrester muffler
- Bunded base to retain all liquids

Accessories on request

- GRT2W: two-wheels site tow undercarriage
- Remote control unit with 20mt cable and plug
- Reverse polarity switch kit
- MIG wire feeder
- Welding cables Ø 50 mm² (20+15 mt) with accessories

Noise level

• Lwa 98 (73 dB at 7 mt)

DC welding

- Current regulation: electronic
- Duty Cycle @ 35%: 370A 35V
- Duty Cycle @ 40%: 450A 29V
- Duty Cycle @ 60%: 350A 34V
- Stepless control (CC mode): 30A 400A
- Open Circuit Voltage: 70V
- Max welding rod: 6 mm

AC generator - 50Hz

- Type: asynchronous, self-excited and self-protected
- Three-phase power (stand-by): I5kVA 400V
- Three-phase power (prime): 13,5kVA 400V
- Single-phase power (max.): I0kVA 230V
- Single-phase power (max.): 5kVA 48V
- Power Factor: cos φ 0,8

Diesel Engine 3000 rpm

- Type: Kubota D1105-E 3 cyl. 1123 cm³
- Max power: 24,6 hp (18,1 kWm)
- Starting system: electric (12Vdc)
- · Cooling system: water
- Fuel consumption @ 75%: 4,9 lt/h

Other features

- Insulation Class: H
- Ambient temperature: 40 °C (*)
- Altitude: 1000 m (*)
- Mechanical Protection: IP 23
- Fuel tank capacity: 38 lt
- Dimensions (L x W x H): 1590 x 730 x 920 mm
- Dry weight: 450 kg