



# CGM 300SDET - THREE PHASE ELECTRIC START MOTOR WELDER

**Product price:** 

3,819.00 € tax excluded

### **Product description:**

# CGM 300SDET THREEPHASE MOTORWELDING MACHINE ELECTRICALLY STARTED

CGM 300SDET is a threephase engine motorwelder equipped with a Lombardini 12LD 477/2 Diesel engine capable of delivering a power of 8,5KVA.

The CGMs are motorwelders equipped with Honda petrol or Lombardini diesel engines with electric or recoil start.

Mounted on a fixed base and operating at 3000 rpm, they are suitable for welding and supplying 400V threephase and/or 230V singlephase.

The CGM 300SDET engine driven welders of 3000 rpm are suitable for non-continuous emergency use, it is not recommended to use them for more than 6 continuous hours and for more than 500 hr/year.

### TECHNICAL CHARACTERISTICS CGM 300SDET

Phase Type: Threephase

Maximum threephase output: 6.8 KW / 8.5 KVA Maximum singlephase output: 3.2 KW / 4 KVA

Motor: Lombardini 12LD 477/2

Fuel : Diesel Cylinders : 2

Displacement: 594 cm3

Maximum Engine Power: 17.3 HP



Max Welding Current: 300-240 A at 35%/60%

Tank: 7 Lt

Sockets: 1 CEE 3-pole 230V socket, 1 CEE 5-pole 400V socket

Starting: Electric with battery Acoustic Power: 77 dB(A) at 7 m

Voltage: 230 V / 400 V

Frequency: 50 Hz Power Factor: 0.8

Welding current: 35-400 A

Cooling: Air

Number of turns: 3000 rpm

Autonomy: 2.2 h

Consumption at 3/4 load: 3.2 L/h

Oil capacity: 2.5 Lt

Alternator: SINCRO, with brushes

Number of Poles: 2 Number of Phases: 3

Welding voltage: 21.5 - 28.8 V

Power consumption: 11.5 hp/8.5 KW

Tension regulation: Compound

Width: 1100 mm Length: 650 mm Height: 800 mm Weight: 240 Kg

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Images is technical data are not binding and may be subject to revision by supplier.

#### **Product features:**

Phase: Three phase

Maximum power single phase (KW): 3.2 Maximum power single phase (KVA): 4 Maximum power three phase (KW): 6.8 Maximum power three phase (KVA): 8.5

Fuel: Diesel

Frequency (Hz): 50 Voltage (V): 230 / 400

Sockets configuration: 1 x 230 V 3P CEE + 1 x 400 V 5P CEE

Engine: Lombardini 12LD477/2

Engine rpm (rpm): 3000 Starting system: Electric



Engine capacity (cm³): 594

Number cylinders: 2 Oil capacity (L): 2.5

Cooling: Air

Alternator: With brushes

Poles: 2

Welding current (A): 220-170 A al 35%/60% Welding voltage min/max (V): 21.5 / 28.8

Fuel tank capacity (L): 7

Consumption (L/h): 3.2 al 75% del carico

Running time (h): 2.2

Acoustic pressure: 77 dB(A) at 7 m

Length (mm): 650 Width (mm): 1100 Height (mm): 800 Dry weight (Kg): 240

Silenced: No

Super silenced: No