



CGM 220SBT -MOTORWELDING MANUAL TEAR-OFF

Product description:

CGM 220SBT - THREE-PHASE WELDINGMACHINE WITH STRAP START

CGM 220SBT is a single-phase, light and versatile motorwelder, equipped with a Briggs & Stratton 16 petrol engine capable of delivering a maximum power of 6.5KVA.

The CGM 220SBT motorwelder is equipped with Honda gasoline engines with recoil start. Mounted on a fixed base and operating at 3000 rpm, they are suitable for welding and 400V trphase power supply.

On request: fairing, hooded, silenced units and special equipment. CGM 220SBT engine driven welders are suitable for non-continuous use in case of emergency, it is recommended not to use them for more than 6 continuous hours and for more than 500 hours/year.

TECHNICAL CHARACTERISTICS MOTORWELDING CGM 220SBT

Phase type: Three-phase

Maximum three-phase power: 5.2 KW / 6.5 KVA Maximum single-phase power: 2.8 KW / 3.5 KVA

Engine: Briggs & Stratton 16

Fuel : Gasoline Cylinders : 2

Displacement: 480 cm3 Max Engine Power: 16 HP

Max Welding Current: 200-170 A at 35%/60%

Tank: 8.5 Lt

Sockets: 1 CEE 3-pole 230V socket, 1 CEE 5-pole 400V socket



Starting: Manual Tear-Off

Acoustic Power: 70 dB(A) at 7 m

Voltage: 230 V / 400 V

Frequency: 50 Hz Power Factor: 0.8

Welding current: 40-220 A Number of turns: 3000 rpm

Cooling : Air Autonomy : 2.2 h

Consumption at 3/4 load: 3.8 L/h

Oil capacity: 1.7 Lt

Alternator: SINCRO, with brushes

Number of Poles: 2 Number of Phases: 3

Welding voltage: 21.5 - 28.8 V

Power consumption: 12.5 hp/9 KW

Voltage regulation: Compound

Width: 860 mm Length: 550 mm Height: 650 mm Weight: 130 Kg

Are you looking for a motorwelding machine with different technical characteristics? <u>Here</u> you can find the full range of CGM or other specialized brands

Images and technical data are not binding and may be subject to revision by the supplier.

Product features:

Phase: Three phase

Maximum power single phase (KW): 2.8 Maximum power single phase (KVA): 3.5 Maximum power three phase (KW): 5.2 Maximum power three phase (KVA): 6.5

Fuel: Gasoline Frequency (Hz): 50 Voltage (V): 230 / 400

Sockets configuration: 1 x 230V 3P CEE + 1 x 400V 5P CEE

Engine: Briggs&Stratton Engine rpm (rpm): 3000

Starting system: Manual recoil Engine capacity (cm³): 480

Number cylinders: 2



Oil capacity (L): 1.7

Cooling: Air

Alternator: With brushes

Poles: 2

Welding current (A): 200 at 35% / 170 at 60% Welding voltage min/max (V): 21.5 / 28.8

Fuel tank capacity (L): 8.5

Consumption (L/h): 3.8 al 75% del carico

Running time (h): 2.2

Acoustic pressure: 70 dB(A) at 7 m

Length (mm): 550 Width (mm): 860 Height (mm): 650 Dry weight (Kg): 130 Compound: Yes Silenced: Yes

Super silenced: No

