



# MOSA GM 7-200 HBT MOTORWELDING 7KVA

## **Product price:**

1.957,27 € tax excluded

# **Product description:**

MOSA GM7-200 HBT MOTORWELDING 7KVA

MOSA GM7-200 HBT is a three-phase motor welding machine equipped with a HONDA - GX 390 gasoline engine capable of delivering a power of 7KVA.

The MOSA GM7-200 HBM is a motor welder that performs the dual function of current source for arc welding and current generator for auxiliary generation.

The MOSA GM7-200 HBM motor welder is intended for industrial and professional use. Driven by an endothermic engine, it consists of several parts such as: the engine, the alternator, the electrical and electronic controls, the bodywork and a protective structure. The assembly is carried out on a steel structure on which elastic supports are foreseen in order to dampen vibrations and eventually eliminate resonances that would produce noise.

The HBM MOSA GM7-200 is built in accordance with IEC- EN 60974-10. It must be installed and operated in accordance with the following provisions in order to achieve electromagnetic compatibility.

#### TECHNICAL FEATURES MOSA GM7-200 HBM

Welding current: 40A / 21.6V ÷ 200A / 20V

Service: 160A / 26.4V - 60%, 120A / 24.8 - 100%

Trigger voltage (no-load voltage): 85 V

**MOTOR DATA** 

Model: HONDA - GX 390

Net standby power: 8.2 kWm (11.1 hp) Net PRP power: 6.4 kWm (8.7 hp)

Cylinders / Displacement: 1 / 389 cm<sup>3</sup> (0.39 lt.)





Bore / Stroke: 88 / 64 (mm) Compression ratio: 8. 2 : 1 RPM controller: Mechanical

110 % (Standby Output): 3.5 lt./h

100 % PRP: 3.2 lt./h 75 % PRP: 2.4 lt./h 50 % PRP: 1.6 lt./h Cooling system: Air Sump oil capacity: 1.1 lt.

### NOMINAL OUTPUT POWER

Three-phase max Output: 7 kVA (5.6 kW) / 400 V / 10.1 AThree-phase PRP Output: 6.5 kVA (5.2 kW) / 400 V / 9.4 A

Single-phase PRP Output: 4 kVA / 230 V / 17.4 A

# **GENERAL SPECIFICATIONS**

Tank capacity: 6.1 I

Autonomy (60% soldering): 2. 9 h

Measured acoustic power LwA: 97 dB(A) (71 dB(A) @ 7m) Guaranteed acoustic power LwA: 97 dB(A) (71 dB(A) @ 7m)

Width: 870 mm Length: 525 mm Height: 613 mm Dry weight: 100 Kg

Are you looking for a welding machine with different technical characteristics? Here you can find the full range of MOSA or other brands specializing in the field.

Images and technical data are not binding.

#### **Product features:**

Phase: Three phase

Continuous power single phase (KVA): 4 Maximum power three phase (KVA): 7 Continuous power three phase (KVA): 6.5

Fuel: Gasoline Frequency (Hz): 50 Voltage (V): 230 / 400

Sockets configuration: 1x 400V 16A 3P +N+T CEE1x 230V 16A 2P+T CEE

Engine: Honda GX390, 4 stroke, OHV Emissions Regulations: Stationary Use

Engine rpm (rpm): 3000





Starting system: Manual Engine capacity (cm³): 389

Number cylinders: 1

Cooling: Air

Alternator: Asynchronous three-phase, self-excited, self-regulated, brushless

Regulation current (A): 40 - 200

Welding current (A): 160 (max) - 120 at 60%

Open circuit voltage (V): 85 Type of welding current: DC Type of welding: MIG-MAG Fuel tank capacity (L): 6.1

Consumption (L/h): 3.2 at 100% of the load

Acoustic power: 97 dB(A)

Acoustic pressure: 71 dB(A) at 7 m

Length (mm): 870 Width (mm): 525 Height (mm): 613 Dry weight (Kg): 100

Silenced: No

Super silenced: No

Engine manufacturer: Honda