



GYS MULTIPPEARL 210-2 - Inverter Multi-Process Welding Machine

Reference: 065093

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GYS MULTIPPEARL 210-2 Maximum versatility with a single device: The GYS MULTIPPEARL 210-2 is a multi-process power source that masters the challenges of MIG/MAG (with or without gas), TIG DC and MMA welding, guaranteeing precise and reliable results.

Synergies for easy start-up: Equipped with 9 preset synergies, the MULTIPPEARL 210-2 simplifies start-up and ensures flawless welds on sheet metal between 0.6 and 6 mm thick, in any position.

Power and flexibility: Single-phase mains-powered with PFC/FV technology, this power source is an indispensable ally on the construction site, combining practicality.

MIG-MAG for flawless results GYS MULTIPPEARL 210-2:

GYS 2-roller motor for coils from \varnothing 100 to \varnothing 200 mm.

Manual or synergic adjustment modes.

GYS SPOT and DELAY functions for precise control.

Welding of sheets from 0.6 to 6 mm thick.

TIG DC and LIFT for precision welding:

TIG Lift trigger with TIG torch equipped with EURO connector.

Post Gas and Downslope adjustment for a flawless finish.

MMA for maximum versatility GYS MULTIPPEARL 210-2:

GYS MULTIPPEARL 210-2 Welding of different types of coated electrodes up to \varnothing 5 mm (rutile, basic, stainless, steel, cast iron).

Adjustable Hot Start (0-100%) to facilitate ignition and adapt to metal type.

Adjustable Arc Force (0-100%) to optimise arc stability.

Anti-sticking function to reduce the risk of electrode sticking.

Technical specifications GYS MULTIPEARL 210-2:

Supply voltage: 230 V - 110 V
Mains frequency: 50/60 Hz
Adjustable welding current (MMA & TIG):
110V - I2 MMA: 20 - 130A
230V - I2 MMA: 20 - 200A
110V - I2 TIG: 20 - 160A
230V - I2 TIG: 20-200A
Reference standards:
EN 60974-1 (40°C) for MIG
Weight: 16 Kg
Product dimensions: 250 x 450 x 350 mm
Power consumption: 7.5 Kw
Maximum compatible generator power: 9 kVA
power current: 20 - 150A IN 110V
power current: 20 - 200A IN 230V
MACHINE THICKNESS
GAS IN 110v: 0.6
NO GAS: 110V: 0.9
GAS IN 230V: 1.0
NO GAS: 1.2
Electronic Control: Automatic
MULTIPPEARL

Looking for a portable welding machine with different features? [Here](#) you can find the whole range of GYS or other specialized brands

Images and technical data are not binding and may be subject to revision by the supplier

Technical Sheet

Phase	Single phase
Frequency (Hz)	50 / 60
Voltage (V)	110 / 230
Product dimensions (mm)	250 x 450 x 350
Regulation current (A)	110V MMA I2: 20-130A TIG: 20-160A
Type of welding	MIG / MMA / TIG
Weight (Kg)	
Video	jmnNkXubK2U
Maximum input power (KW)	7.5
EN60974-1 (40°C) MIG 110V	IA (60%): 100A - X% (I2 max): 150A -22%
EN60974-1 (40°C) MIG 230V	IA (60%): 130A - X% (I2 max): 200A 20%