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# Everest TH Liner

Horizontal Street Marking







This manual is to be considered as an English language translation of the original manual in Italian. The manufacturer shall bear no responsibility for any damages or inconveniences that may arise due to the incorrect translation of the instructions contained within the original manual in Italian.

Due to a constant product improvement programme, the factory reserves the right to modify technical details mentioned in this manual without prior notice.



## EVEREST TH LINER

Self-propelled professional line-marker

INDEX

	WARNINGSp.2
Α	WORKING PRINCIPLEp.3
В	TECHNICAL DATAp.4
	Application fieldsp.5
	Nozzle position tablep.5
С	DESCRIPTION OF THE EQUIPMENTp.6
D	TRANSPORT AND UNPACKINGp.10
Ε	SAFETY RULESp.10
	CONDITIONS OF GUARANTEEp.10
F	SETTING-UPp.11
	Connection of the gunsp.11
	Connection of the manual gunp.12
	Washing of the new equipmentp.12
	Preparation of the paintp.13
G	WORKINGp.14
	Setup procedurep.14
	Adjusting pump unit speedp.15
Η	PAINTING OPERATIONESp.15
	Spray adjustmentp.16
	APPENDIX "A": UNIT WITH PEARLIZED
	REFLECTING PAINT DISTRIBUTION
	ACCESSORY
	Description of the equipmentp.17
J	REGULATIONSp.17
	Adjusting the gunsp.17
	Adjusting the distribution unitp.18

L	GENERAL MAINTENANCE	20
	Dailyp.t	20
	Periodicallyp.a	20
Μ	ROUTINE MAINTENANCE	20
	Check the packing nutp.2	20
	Pressure switch seal checkp.a	21
	Checking the motor oilp.a	21
Ν	DESCRIPTION OF THE CONTROLS	22
0	EVEREST LINER CONTROL PANEL USE	23
Ρ	LINE SEQUENCING FUNCTION	25
Q	SPACE AND LINE SETTINGS	28
R	PROBLEMS AND SOLUTIONSp.	30
S	CORRECT PROCEDURE OF DECOMPRESSION p.4	31
Τ	REPLACEMENT OF THE PUMPING GROUP	
	GASKETS	31
	GASKETS	
	•	33
	Pit stop maintenancep.	33 33
SPA	Pit stop maintenancep. Lower seal	33 33
••••	Pit stop maintenancep. Lower sealp. Upper sealp.	33 33 35
••••	Pit stop maintenancep. Lower seal	33 33 35 40
••••	Pit stop maintenance	33 33 35 40 41
U V	Pit stop maintenance	33 33 35 40 41 44
U V W	Pit stop maintenance	33 33 35 40 41 44
U V W X	Pit stop maintenance	33 33 35 40 41 44 45 46
U V W X Y Z	Pit stop maintenance	33 33 35 40 41 44 45 46 47
U V W X Y Z AA	Pit stop maintenance	33 33 35 40 41 45 46 47 48
U V X Y Z AA AB	Pit stop maintenance	33 35 40 41 45 46 47 48 50

CE DECLARATION OF CONFORMITY ...... p.57

WE ADVISE THE USE OF THIS EQUIPMENT ONLY BY PROFESSIONAL OPERATORS. ONLY USE THIS MACHINE FOR USAGE SPECIFICALLY MENTIONED IN THIS MANUAL.

Thank you for choosing a LARIUS S.R.L. product.

As well as the product purchased, you will receive a range of support services enabling you to achieve the results desired, quickly and professionally.





### WARNINGS

The table below provides the meaning of the symbols used in this manual in relation to using, earthing, operating, maintaining, and repairing of this equipment.

•	Read this operator's manual carefully before using the equipment. An improper use of this machine can cause injuries to people or things. Do not use this machine when under the influence of drugs or alcohol. Never modify the equipment under any circumstances. Use products and solvents that are compatible with the various parts of the equipment, and read the manufacturer's warnings carefully. See the Technical Details for the equipment given in the Manual. Check the equipment for worn parts once a day. If any worn parts are found, replace them using ONLY original spare parts. Keep children and animals away from work area. Comply with all safety standards.
$\triangle$	It indicates an accident risk or serious damage to equipment if this warning is not followed.
	It indicates a fire or explosion risk if this warning is not followed. Eliminate all ignition sources such as pilot lights, cigarettes, portable electric lamps and plastic drop cloths. Keep work area free of debris. ONLY use this equipment in a well ventilated area. EARTH ALL THE EQUIPMENT LOCATED IN THE WORK AREA. Do not form connections or switch light switches on or off if the air contains inflammable fumes. If electrical shocks or discharges are encountered the operation being carried out using the equipment <b>must be stopped immediately</b> . Keep a fire extinguisher at hand in the immediate vicinity of the work area.
	It indicates wound and finger squashing risk due to movable parts in the equipment. Keep far from moving parts. Do not use the equipment without the proper protection. Before any inspection or maintenance of the equipment, carry out the decompression procedure explained in this manual, and prevent any risk of the equipment starting unexpectedly.
	Report any risk of chemical reaction or explosion if this warning has not been given. There is a risk of injury or serious lesion related to contact with the jet from the spray gun. If this should occur, IMMEDIATELY contact a doctor, indicating the type of product injected. Do not spray before the guard has been placed over the nozzle and the trigger on the spray gun. Do not put your fingers in the spray gun nozzle. Once work has been completed, before carrying out any maintenance, complete the decompression procedure explained in this manual.
$\mathbf{O}$	It indicates important recommendations about disposal and recycling process of products in accordance with the environmental regulations.
	Report any danger of electric shock if the warning and presence of live electrical parts has not been indicated. Store in a dry place and do not expose to the rain. Check that the cables are in good condition. Switch off the equipment and discharge any electricity before cleaning or maintaining the equipment.
	Mark any clamps attached to earth cables. Use ONLY 3-wire extension cords and grounded electrical outlets. Before starting work make sure that the electrical system is earthed and that it complies with safety standards.
	It is obligatory to wear suitable clothing as gloves, goggles and face shield. Wear clothing that complies with the safety standards in force in the country in which the equipment is used. Do not wear bracelets, earrings, rings, chains, or anything else that may hinder the operator's work. Do not wear clothing with wide sleeves, scarves, ties, or any other piece of clothing that could get tangled up in moving parts of the equipment during the work, inspection, or maintenance cycles.





### **A** WORKING PRINCIPLE

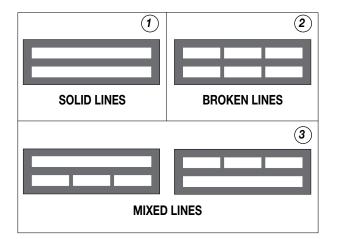
The **EVEREST TH LINER** is a self-propelled device which was conceived and designed for performing road markings along particularly difficult tracts of uneven road where marking would otherwise be difficult to complete.

The internal combustion engine, mounted upon the undercarriage, powers the alternative piston pump and the alternator which is utilised for charging the battery unit. The two-wheel frontal-traction is powered by an electric motor which allows for easy operator movement, even on medium-grade inclines. The control zone allows for the possibility of:

- Activating the two dispensing spray guns;
- Enabling or disabling the frontal steering wheel;
- · Increasing the motor's Rpms;
- Enabling / disabling front-wheel traction;
- Gradually increasing the advancement speed of the selfpropelled undercarriage;
- Opening / closing flow to the 2nd spray gun;
- · Selecting solid or broken-line painting functionality.

This type of device is capable of marking two side-by-side lines of the same colour simultaneously.

The lines may be solid, broken or mixed.



**EVEREST TH LINER** is perfect for large-scale lining and maintenance works.

Use water or non-refractive solvent filtered paint specifically designed for airless application.

**EVEREST TH LINER** allows for the marking and maintaining of all types lines on highways, freeways, pedestrian crossings, parking lots and squares, as well as every horizontal marking required by the highway code.

Airless marking has numerous proven benefits with respect to line-markers with pressurised tanks, which have been rendered obsolete by airless-technology line markers.

Airless line-marking guarantees:

- Decreased Environmental Impact;
- Decreased drying time.

The paint dries quickly and the line is defined in a uniform manner with a single coat. The airless function requires the use of filtered paint which is specifically designed for airless application. This means that the paint is homogeneous, of a smooth and uniform consistency and will not form crusts, nor will it become gelatinous or thick. With this airless line-marker, the paint adheres firmly to all types of pavement, with optimal visibility, and is resistance to wear caused both by traffic as well as atmospheric agents.

The refractive effect is obtained by the release of refractive spheres from an appropriate tank.

These spheres automatically "fall" onto the painted line and, for this reason, pre-mixed or beaded paints do not have to be used. The device's



continued proper function is guaranteed through the exclusive use of suitable and quality paints. A high degree of workplace safety and cleanliness is achieved thanks to the help of the pressurised tanks.

In the *LARIUS* models, the paint canister can be loaded directly upon the undercarriage or else poured into the non-stick, 50 L tank. In every case, cleaning, maintenance and colour change operations are facilitated.

The line-marker is equipped with a 360° pivoting frontal wheel which even increases the agility of the larger models. High yield, high efficiency, high versatility.





This line-marker utilises non-premixed paints. This allows it to achieve about 30% more yield with respect to standard linemarkers. Every model is also an airless spray gun which can be used in the construction/decoration sector together with washable products, enamels, breathable paints and flooring resins. A vast assortment of accessories is available to satisfy every customer demand.



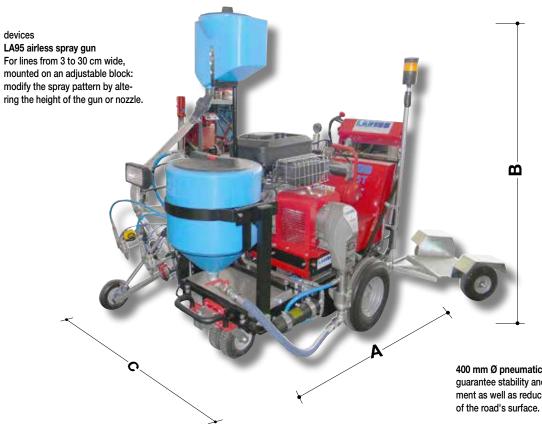


### **B** TECHNICAL DATA

EVEREST LINER		
Motor power	14 - HP	
Max. Delivery	9 - I/m	
Max. pressure	230 bar	
Airless spray-guns	N°2 AT 250	
Sizes of the furnished nozzles	2 x 13-40 - 2 x 17-40 - 2 x 21-40 - 1 x 19-40	
50 L tank	series	
Colours	1	
Automatic line-marking	series	
Applications	Excellent road-marking and maintenance	
Multi-use sprayer	series	
Weight	260 kg	
Lenght	( <b>A</b> ) 2000 mm	
Height	<b>(B)</b> 1100 mm	
Width	( <b>C</b> ) 800 mm	
Vibrations	$L_{eq(8h)}$ =1.5 m/s <sup>2</sup>	



Head Liner Control Easy and functional with: Automatic marking sequencer, electronic speed control and built-in safety



400 mm Ø pneumatic wheels guarantee stability and ease of movement as well as reduce the unevenness



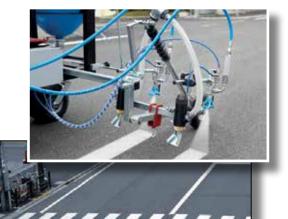


Standard equipment	Accessories	Models
N°1 High pressure tube3/16" mt.10	Rif. 4720	Rif. 4000
N°1 Piston surge compensator	Operator holder	Everest TH + Auto-
N°1 Recirculation tube	seat kit	traction +
N°1 1 50 L gravity tank + closure valve and extractible filter		Automatic line-marking
N°1 Manual airless spray-gun AT250		sequencer
N°2 Automatic airless spray-gun LA95		
N°3 Super fast clean bases		
N°2 Super fast clean nozzles 13-40		
N°2 Super fast clean nozzles 17-40		
N°2 Super fast clean nozzles 21-40		
N°1 Super fast clean nozzles 19-40		
N°1 Pole with flashing light		
N°1 Lining setting and speed control board		
N°1 Automatic glass bead dispenser		
N°1 Laser pointer kit		
N°1 Working spotlight		
N°1 Operator platform		
N°1 Tool pack		

### **APPLICATION FIELDS**

- External or underground parking lots (schools, hotels, airports, supermarkets, train stations, subway stations, ports);
- External public areas;
- Industrial and exhibition building zones;
- Freeway service areas and service stations;
- Pedestrian median lines, intersections, bicycle tracks, reserved lanes;
- Internal and external logistic area markings;
- Playing fields.

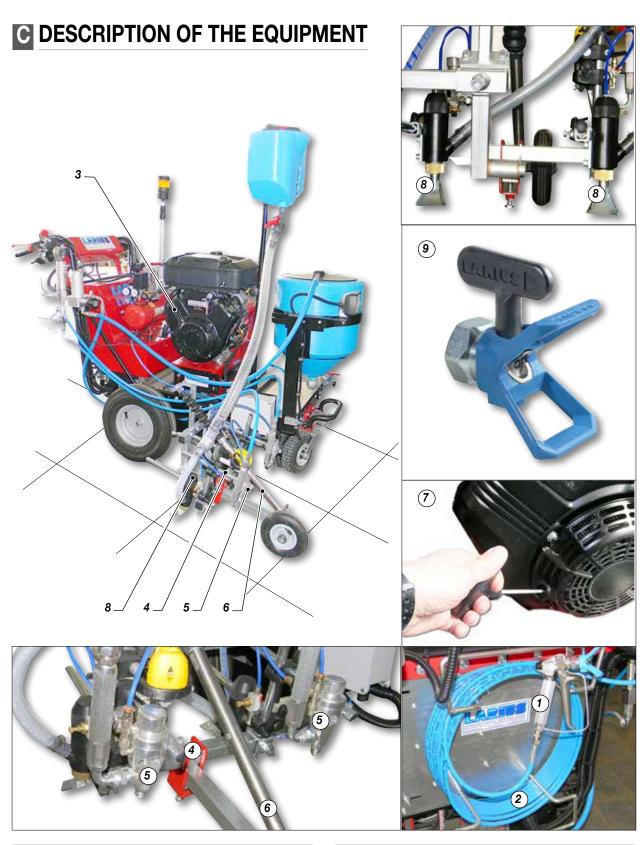
### NOZZLE POSITION TABLE



Nozzle height from ground	20-degree angle Line Width	40-degree angle Line Width	60-degree angle Line Width
10 cm	~ 3 cm	~ 5 cm	~ 10 cm
15 cm		~ 7 cm	~ 13 cm
20 cm	~ 6 cm	~ 8 cm	~ 16 cm
25 cm		~ 10 cm	~ 20 cm
30 cm	~ 10 cm	~ 12 cm	~ 23 cm
35 cm			~ 26 cm





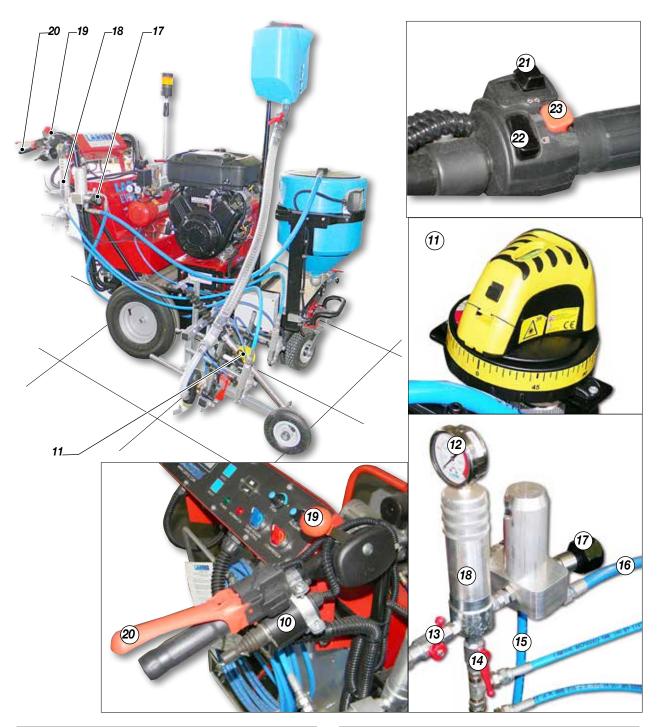


Description
Airless manual gun AT 250
High pressure hose
Internal combustion engine
Gun holding arm
LA95 airless spray-guns

POS.	Description
6	Stablizer lifting cylinder
7	Additional cord pull-start ignition
8	Reflecting pears distributors
9	Super fast clean nozzle





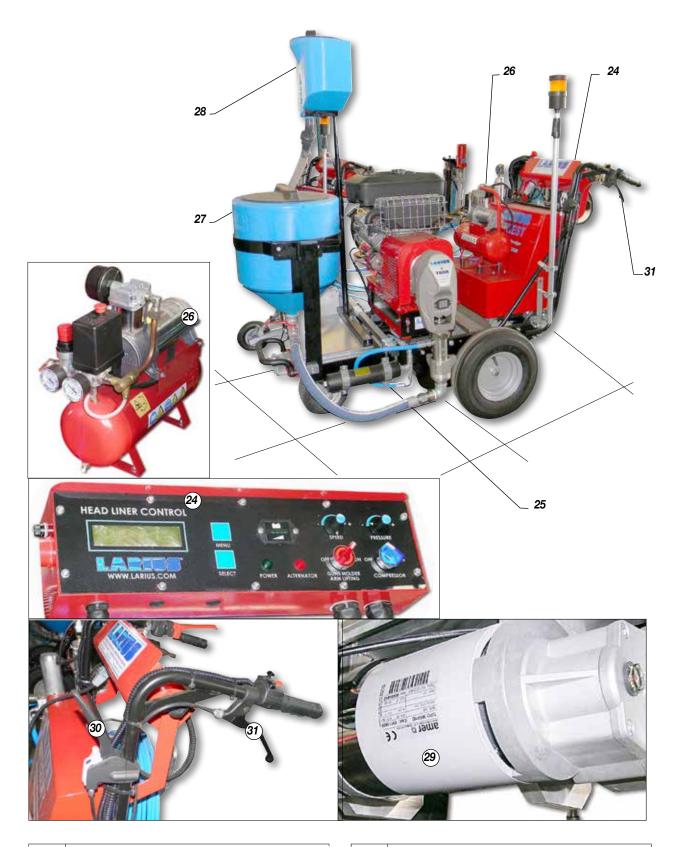


POS.	Description
10	Automatic lever for selecting solid or broken line painting functionality
11	Laser pointer
12	Manometer
13	Manual airless spray intake valve
14	Spray-guns intake valve
15	Product supply tube
16	Recirculation tube

POS.	Description
18         In           19         In           20         M           21         F           22         L	Recirculation - safety valve ntake filter nternal combustion engine accelerator Machine driving lever Forward and backward selector Light switch Manual spraying control switch







POS.	Description
24	Control Head Liner
25	Flow compensator
26	Pneumatic system supply compressor
27	It. 50 tank

POS.	Description
28	Refractive sphere tank
29	Electric motor for forward/reverse movement
30	Direction locking / releasing lever
31	Clutch releasing lever





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POS.	Description		
32	Undercarriage structure for egonomic handling		
33	Pumping group		
34	Electric alternator for battery recharging		
35	Operator footboard		

POS.	Description	
36	Traction batteries	
37	Frontal steering unit	
38	Flashing light	
39	Frontal light	





### **D** TRANSPORT AND UNPACKING

- The packed parts should be handled as indicated in the symbols and markings on the outside of the packing.
- Before installing the equipment, ensure that the area to be used is large enough for such purposes, is properly lit and has a clean, smooth floor surface.

The user is responsible for the operations of unloading and handling and should use the maximum care so as not to damage the individual parts or injure anyone.



To perform the unloading operation, use only qualified and trained personnel (*truck and crane operators, etc.*) and also suitable hoisting equipment for the weight of the installation or its parts. Follow carefully all the safety rules. The personnel must be equipped with the neces-

sary safety clothing.

- The manufacturer will not be responsible for the unloading operations and transport to the workplace of the machine.
- Check the packing is undamaged on receipt of the equipment. Unpack the machine and verify if there has been any damage due to transportation.

In case of damage, call immediately LARIUS and the Shipping Agent.

All the notices about possible damage or anomalies must arrive timely within 8 days at least from the date of receipt of the plant through Registered Letter to the Shipping Agent and to LARIUS.



The disposal of packaging materials is a customer's competence and must be performed in accordance with the regulations in force in the country where the plant is installed and used. It is nevertheless sound practice to recycle packaging materials in an environment-friendly manner as much as possible.

### E SAFETY RULES

- THE EMPLOYER SHALL TRAIN ITS EMPLOYEES ABOUT ALL THOSE RISKS STEMMING FROM ACCIDENTS, ABOUT THE USE OF SAFETY DEVICES FOR THEIR OWN SAFE-TY AND ABOUT THE GENERAL RULES FOR ACCIDENT PREVENTION IN COMPLIANCE WITH INTERNATIONAL REGULATIONS AND WITH THE LAWS OF THE COUNTRY WHERE THE PLANT IS USED.
- THE BEHAVIOUR OF THE EMPLOYEES SHALL STRICTLY COMPLY WITH THE ACCIDENT PREVENTION AND ALSO ENVIRONMENTAL REGULATIONS IN FORCE IN THE COUNTRY WHERE THE PLANT IS INSTALLED AND USED.
- KEEP YOUR WORK PLACE CLEAN AND TIDY. DISORDER



T

4

Read carefully and entirely the following instructions before using the product.

Please save these instructions in a safe place.

The unauthorised tampering/replacement of one or more parts composing the machine, the use of accessories, tools, expendable materials other than those recommended by the manufacturer can be a

danger of accident. The manufacturer will be relieved from tort and criminal liability.

WHERE YOU ARE WORKING CREATES A POTENTIAL RISK OF ACCIDENTS.

- ALWAYS KEEP PROPER BALANCE AVOIDING UNUSUAL STANCE.
- BEFORE USING THE TOOL, ENSURE THERE ARE NOT DAMAGED PARTS AND THE MACHINE CAN WORK PRO-PERLY.
- ALWAYS FOLLOW THE INSTRUCTIONS ABOUT SAFETY AND THE REGULATIONS IN FORCE.
- KEEP THOSE WHO ARE NOT RESPONSIBLE FOR THE EQUIPMENT OUT OF THE WORK AREA.
- NEVER EXCEED THE MAXIMUM WORKING PRESSURE INDICATED.
- NEVER POINT THE SPRAY GUN AT YOURSELVES OR AT OTHER PEOPLE. THE CONTACT WITH THE CASTING CAN CAUSE SERIOUS INJURIES.
- IN CASE OF INJURIES CAUSED BY THE GUN CASTING, SEEK IMMEDIATE MEDICAL ADVICE SPECIFYING THE TYPE OF THE PRODUCT INJECTED. NEVER UNDERVALUE A WOUND CAUSED BY THE INJECTION OF A FLUID.
- ALWAYS DISCONNECT THE SUPPLY AND RELEASE THE PRESSURE IN THE CIRCUIT BEFORE PERFORMING ANY CHECK OR PART REPLACEMENT OF THE EQUIPMENT.
- NEVER MODIFY ANY PART IN THE EQUIPMENT. CHECK REGULARLY THE COMPONENTS OF THE SYSTEM. RE-PLACE THE PARTS DAMAGED OR WORN.
- TIGHTEN AND CHECK ALL THE FITTINGS FOR CONNEC-TION BETWEEN PUMP, FLEXIBLE HOSE AND SPRAY GUN BEFORE USING THE EQUIPMENT.
- ALWAYS USE THE FLEXIBLE HOSE SUPPLIED WITH STANDARD KIT. THE USE OF ANY ACCESSORIES OR TOOLING OTHER THAN THOSE RECOMMENDED IN THIS MANUAL, MAY CAUSE DAMAGE OR INJURE THE OPERATOR.
- THE FLUID CONTAINED IN THE FLEXIBLE HOSE CAN BE VERY DANGEROUS. HANDLE THE FLEXIBLE HOSE CAREFULLY. DO NOT PULL THE FLEXIBLE HOSE TO MOVE THE EQUIPMENT. NEVER USE A DAMAGED OR A REPAIRED FLEXIBLE HOSE.







The high speed of travel of the product in the hose can create static electricity through discharges and sparks. The pump is earthed through the earth with sliding chain.

- NEVER SPRAY OVER FLAMMABLE PRODUCTS OR SOL-VENTS IN CLOSED PLACES.
- NEVER USE THE TOOLING IN PRESENCE OF POTEN-TIALLY EXPLOSIVE GAS.



Always check the product is compatible with the materials composing the equipment (*pump, spray gun, flexible hose and accessories*) with which it can come into contact. Never use paints or solvents containing halogen hydrocarbons (as the methylene chloride).

If these products come into contact with aluminium parts can provoke dangerous chemical reactions with risk of corrosion and explosion.



IF THE PRODUCT TO BE USED IS TOXIC, AVOID INHALATION AND CONTACT BY USING PRO-TECTION GLOVES, GOGGLES AND PROPER FACE SHIELDS.



TAKE PROPER SAFETY MEASURES FOR THE PROTECTION OF HEARING IN CASE OF WORK NEAR THE PLANT.

Engine safety precautions:

• Read the engine operator's manual annex.





Never attempt to tamper with the calibre of instruments.

### **CONDITIONS OF GUARANTEE**

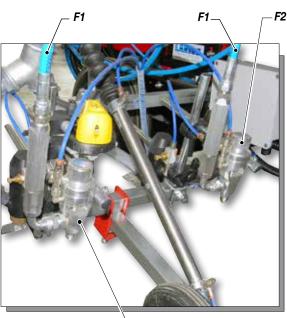
The conditions of guarantee do not apply in the following situations:

- improper washing and cleaning of components causing malfunction, wear or damage to the equipment or any of its parts;
- improper use of the equipment;
- use that does not conform with applicable national legislation;
- incorrect or faulty installation;
- modifications, interventions and maintenance that have not been authorised by the manufacturer;
- use of non-original spare parts or parts that do not correspond to the specific model;
- total or partial non-compliance with the instructions provided.

### **F** SETTING-UP

### **CONNECTION OF THE GUNS**

- Connect the high pressure hoses (F1) to the pump and guns (F2), taking care to fasten the connections tightly (we recommend using two wrenches).
- It is recommended to use the hose provided with the standard kit.
   NEVER use a damaged or a repaired flexible hose.



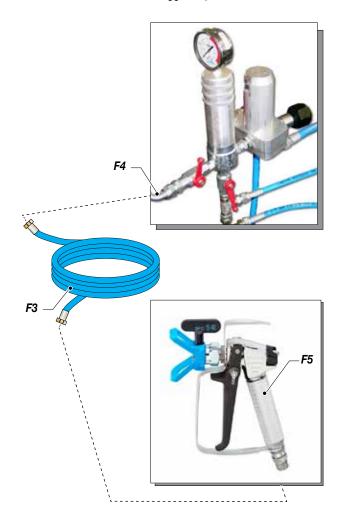
\_ **F2** 





### CONNECTION OF THE MANUAL GUN

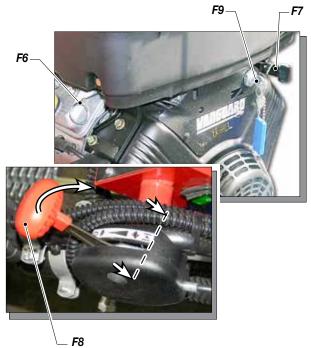
- Connect the high pressure flexible hose (F4) to the fitting (F5) and the gun (F6) tightening the fittings strongly (the use of two wrenches is suggested).
- Pull lever (F6) for first start-up (only when cold). Open the fuel tap (F7).
- Bring the accelerator lever (F8) to about 1/2 of its run.
- Rotate the key (F9) to enable the electric ignition.



### WASHING OF THE NEW EQUIPMENT

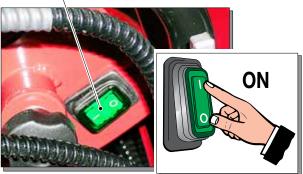
- The equipment has already been adjusted at our factory with light mineral oil left inside the pumping group as protection. Therefore, wash with diluent before sucking the product.
- Fill the product tank with wash fluid.
- Ensure the guns (F2-F5) is without nozzle.





• Turn the equipment's switch (F10) to ON (I) in order to enable the control Head Liner panel.

#### F10 \_

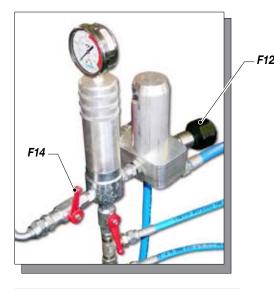


• Turn pressure regulating knob (F11) clockwise a little so that the machine idles.





- Open the re-circulation valve (F12).
- Visually check that the wash fluid starts to re-circulate within the tank (F13).
- Close the re-circulation valve (F12).
- Open the tap (F14) of the manual gun.

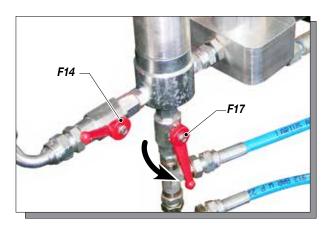




Point the manual gun (F15) at a container keeping (F16) and keep pressed the trigger lever (so as to drain the oil inside) till a clean solvent comes out. Now, release the lever.



- Enable the engine ignition control with the key (F14).
- Open the tap (F17) of the automatic guns.



- Perform the same operation for the automatic spray guns as well (see Head Liner control bridge instructions).
- Eliminate any solvent which remains within the tubes by activating the manual and automatic guns.
- As soon as the pump begins to run dry, turn the handle (F11)to minimum to stop the system.



F13

Absolutely avoid spraying solvents in closed environments. It is also recommended to keep the spray gun away from the pump in order to prevent vapours from coming into contact with the electrical motor.

- Stop the combustion engine.
- At this point the machine is ready. If water-based paints are to be used, after the wash with solvent wash the tank again with soap and water, then rinse with clean water (repeating the previously described procedures).
- Insert the manual gun trigger lock and assemble the nozzle.
- Insert the automatic guns trigger lock and assemble the nozzles.

#### PREPARATION OF THE PAINT

- Make sure the product is suitable to be used with a spray aun.
- Mix and filter the product before using it. For filtration use CLOSE-MESH (ref. 214) and LARGE-MESH (ref. 215) LARIUS METEX braids.



Make sure the product to be used is compatible with the materials employed for manufacturing the equipment (stainless steel and aluminium). Because of that, please contact the supplier of the product.

Fill the tank (F13) with the paint.

Never use products containing halogen hydrocarbons (as methylene chloride). If these products come into contact with aluminium parts of the equipment, can provoke dangerous chemical reactions with risk of explosion.





### **G** WORKING

### SETUP PROCEDURE

- Use the tooling after performing all the SETTING UP operations above described.
- Make sure that all the levers are in the "DISENGAGED" position.
- Check that the automatic lever (G1) is in its "0" position..





G1



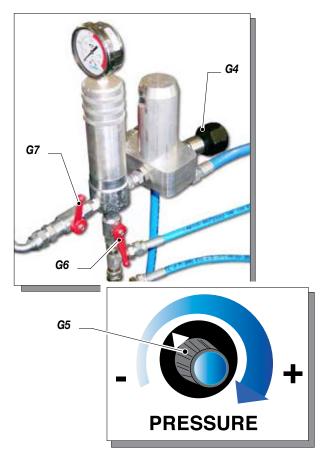
• Check that there is enough unleaded petrol. Turn fuel (G2) knob to "ON".



Enable the engine ignition control with the key (G3).

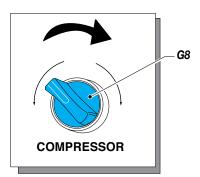


- Open the re-circulation valve (G4).
- Turn pressure regulating knob (G5) clockwise a little so that the machine idles.
- Visually check that the product starts to re-circulate within the tank.
- Close the re-circulation valve (G4).
- Open the tap (G6) of the automatic guns.
- Open the tap (G7) (if necessary only for painting with the manual gun).
- Turn the pressure adjustment handle (G5) to the necessary operating value (120 ÷ 190 bar).





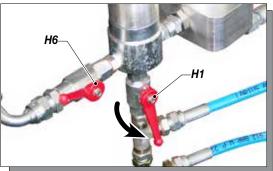
• Activate the compressor (G8) (adjust the compressor's pressure to 6 bar).

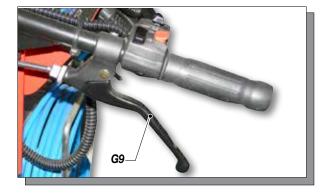


• Release the clutch using the lever (G9), in order to be able to move the machine more easily and accurately.



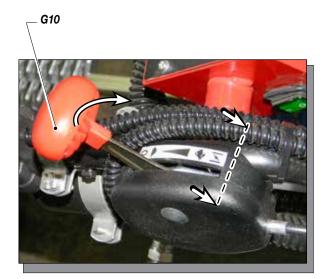
 In order to use the spray-guns, open the valve (H1) located at the intake filter's outlet. In this manner both line-marking spray-guns will have the possibility of dispensing paint by moving the appropriate manual lever or the automatic lever.



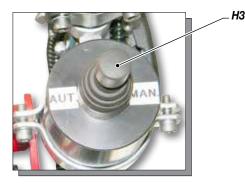


### ADJUSTING PUMP UNIT SPEED

 Move the motor acceleration lever (G10) gently to increase or decrease the speed of the pump.
 During the painting operation it is normally recommended to maintain the position of the accelerator lever (G10) at about 3/4 of its run.



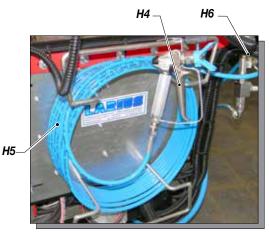
 The control lever (H3) located on the right handle can be positioned to "T" (DASHED) or to "C" (CONTINUOUS) in order to set the automatic guns' operating conditions. (See the "control bridge use" section for programming).



• The machine is outfitted with a third manual (H4) gun with a 15-meter tube (H5) to perform roadside writings with paint templates.

The gun is situated under the control handles placed on the special tube winder.

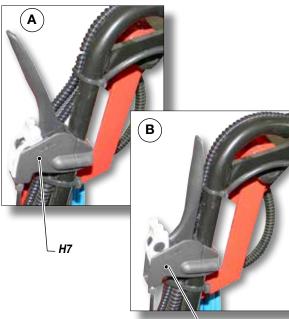
• In order to use the manual spray-gun, open the valve (H6) located at the intake filter's outlet.





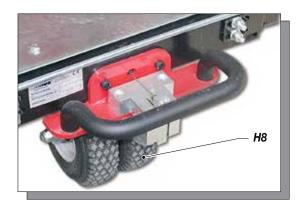
• If operation is required upon a long rectilinear section, the lever (H7) must be placed in its "A" position. A springaction mechanical stopper will automatically block the front wheel (H8) in its straight position, thereby ensuring a straight trajectory for the operator.

**EVEREST TH LINER** 

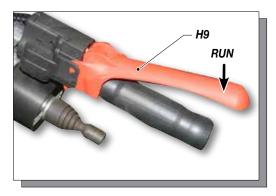


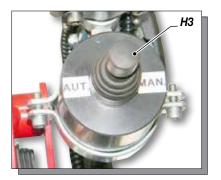
A = Connected B = Disconnected





 Press the advancement lever (H9) and begin to work based on the set cycle by activating the gun control lever "Aut" or "Man" (H3).





### SPRAY ADJUSTMENT

- Slowly turn clockwise the pressure control knob to reach the pressure value in order to ensure a good atomization of the product.
- An irregular and marked spray on the sides indicates a low working pressure. On the contrary, a too high pressure causes a high fog ("overspray") and waste of product.
- In order to avoid excess paint pressure, do not spray if not simultaneously advancing with the machine.
- Always paint with regular parallel bands coats (manual guns).
- Keep a safety and constant distance between the gun and the support to be painted and also keep yourselves perpendicular to it.



NEVER point the spray gun at yourselves or at other people. The contact with the casting can cause serious injuries.

In case of injuries caused by the gun casting, seek immediate medical advice specifying the type of the product injected.



Recirculation - safety valve: when working at the maximum pressure available, releasing the gun trigger sudden increases of pressure can occur. In this case, the recirculation - safety valve opens automatically eliminating part of the product from the recirculating tube. Then it closes so as to go back to the first working conditions.



After the unit's use, follow all procedures for decompression and cleaning indicated in the attached maintenance and use manual.

Upon completion of work, switch the lever into the resting position.



### APPENDIX "A": UNIT WITH PE-ARLIZED REFLECTING PEARLS DISTRIBUTION ACCESSORY

### DESCRIPTION OF THE EQUIPMENT

With the new distribution system of reflecting pearl, the *"EVE-REST TH LINER"* unit can produce a system of more visible and therefore safer roadway indication, even in the worst weather. The pearlized distribution kit is composed of a drop tank with two openings, two rubber tubes that carry the reflecting pearls to the distributors.

### **J** REGULATIONS

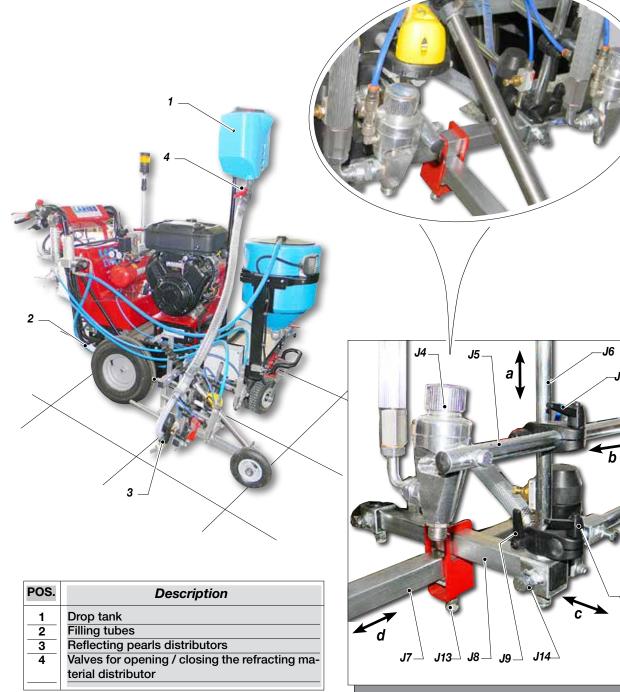
### ADJUSTIING THE GUNS

The guns (J4) are mounted on suitable sliding arms (J5), (J6), (J7), (J8). This allows the correct positioning of the guns according to working requirements.

The allowed movements are indicated by the arrows (a), (b), (c), (d).

In order to allow the shifting of the guns on the relevant arms, it is necessary to release the handles (J9), (J10), (J11), (J12) and the screws (J13), (J14).

Once the adjustment is completed, provide to duly tighten handles and screws.



J10





### ADJUSTING THE DISTRIBUTIOIN UNIT

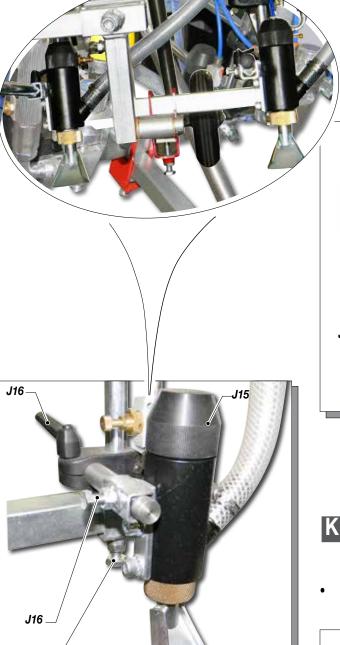
To set the position of the reflecting pearls distributors (J15) it is necessary to adjust the screws (J16).

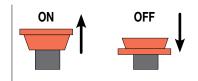
### ADJUSTING THE PNEUMATIC SYSTEM PRESSURE

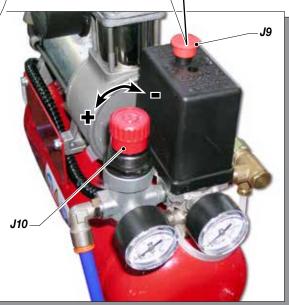


Before adjusting the pressure, start the compressor using the button (J9).

In order to regulate the pressure in the pneumatic system, turn the knob (J10) clockwise (+) to increase the pressure and anticlockwise (-) to reduce it.

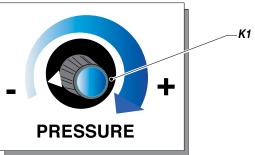






### K CLEANING AT THE END OF THE WORK

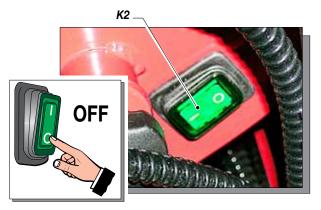
• Reduce pressure to the minimum [turn counterclockwise the pressure control knob (*K1*)].



J16



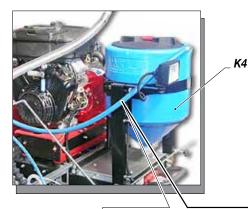
• Press the switch (K2) placed on the box of the electric motor, to stop the equipment.

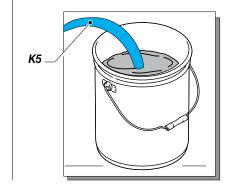


• Open the re-circulate safety valve (K3) to release the pressure in the circuit.



• Eliminate any paint which remains in the tank (K4) by placing the recirculation tube (K5) into a container.

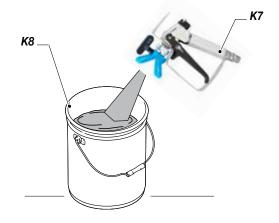




- Turn the pressure adjustment (K6) handle slightly clockwise to make the machine function at minimum pressure (*pump activated*).
- Empty the tank (K4).
- Turn the pressure adjustment (K6) handle to minimum (pump stopped).
- Insert wash fluid into the tank.
- Clean the walls of the tank with a brush.
- Turn the pressure adjustment (K6) handle slightly clockwise to make the machine function at minimum pressure (*pump activated*).
- Make sure the re-circulation tube is inserted into a container and wait for clean wash fluid to come out of it (clean).
- Turn the pressure adjustment (K6) handle to minimum (pump stopped).
- Close the re-circulation valve (K3).



- Reposition the re-circulation tube within the tank.
- Remove the nozzles from the guns and wash them separately.
- Turn the pressure adjustment (K6) handle slightly clockwise to make the machine function at minimum pressure (*pump activated*).
- Point the manual gun (K7) into a container (K8), drain the residual paint and wait for the wash fluid to come out clean.







- Set the RH and LH guns simultaneously **MENU 1** function from the control panel.
- Move the control lever to position "C" and unload any residual paint. Wait for the cleaning liquid to come through clean.
- Remove all clearing liquid from the tank and turn the machine off.
- Turn the pressure adjustment (F11) handle to minimum (pump stopped).

Follow the washing procedure before using again the equipment.

### GENERAL MAINTENANCE

### DAILY

- Clean the filters;
- Clean the nozzles;
- · Clean all the varnish circuit with a specific product;
- Check the fuel motor (see the maintenance table).

### PERIODICALLY

- Check the pumping gaskets draft (if the product draws, replace gaskets);
- Clean the mobile parts from the varnish deposits (clutch traction, spray guns, etc.);
- Check the gun cables tightening, the wheel block and the traction;
- Check that the tubes and all the fittings are correctly locked.

### **M ROUTINE MAINTENANCE**

Always check that there is oil (G11) in the motor.

Motor oil cup





#### CHECK THE PACKING NUT

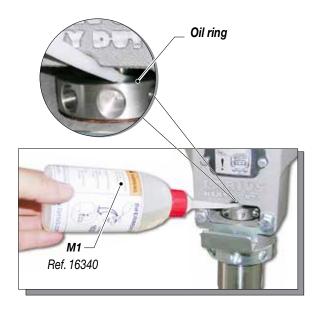
4

The gaskets do not need adjusting. The ring nut is only used to fit and remove gaskets and for topping up the oil.

Always disconnect the electrical supply and discharge the pressure in the pump unit *(open the discharge valve)* before carrying out any maintenance.

Wait 30 seconds before proceeding with maintenance operations to allow any residual electricity to be discharged.

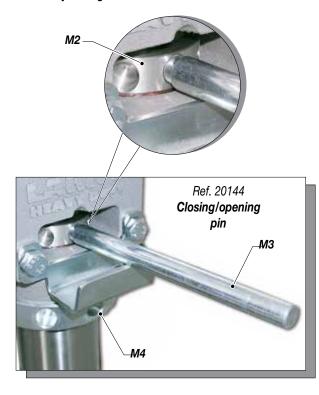
Use the lubricant (M1) provided (*Ref. 16340*) to make it easier to slide the piston inside the seal pack and to substitute the air with oil.

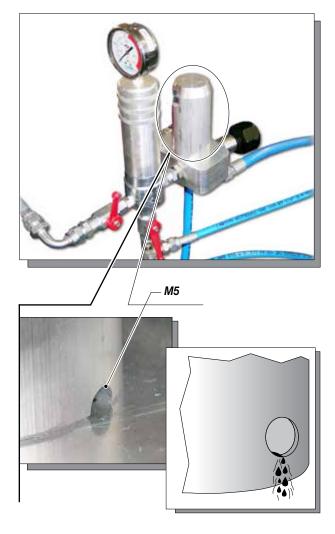


At the start of each working day check that the ring nut is full of hydraulic oil (*Ref. 16340*). This oil makes it easier for the piston to slide and prevents any material that escapes via the seal gasket drying when the equipment is stopped.



- The ring nut (M2) must be tightened all the way. Every 100 working hours, with the pressure at 0 bar, check that it is tightened all the way.
- The pin (M3) supplied (*Ref. 20144*) is used to tighten and open the pump unit (M4) locking ring nut, which must always be tight to act as a locknut.

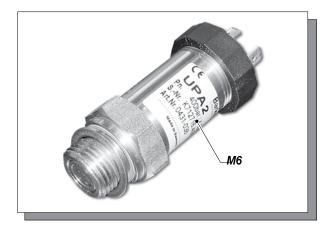




### PRESSURE SWITCH SEAL CHECK

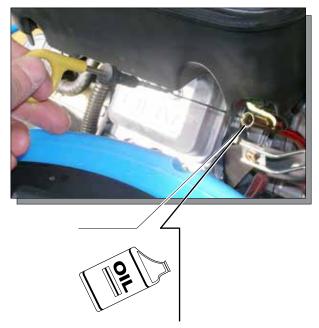
Check that no material is escaping from the safety hole (M5) at the bottom of the protective container.

If necessary, replace the O-Ring for the pressure sensor (M6).



### CHECKING THE MOTOR OIL

Check the motor oil every 100 working hours via the relevant measuring caps positioned on the bottom of the petrol motor. Top up if necessary.







### **N** DESCRIPTION OF THE CONTROLS

- N1) Directional lever Pull on the lever to release the linear drive lock (a) and allow the machine to perform curved line tracts.
- N2) Blue luminous selector Activates the pneumatic circuit's compressor.
   N3) Indicator light
- When on, indicates that the machine is ready for operation. N4) Pressure regulation handle

Allows the user to gradually regulate the pressure.

N5) Luminous selector
Lifts or lowers the spray unit's stabilizing wheel.
N6) Indicator

Displays the battery charge status.

- N7) Speed regulation handle Allows the user to gradually regulate the machine's advancement speed.
- N8) Alternator

а

N1

When the red indicator is on, it indicates a malfunction in the alternator required for charging the batteries.

### N9) Direction selector

Allows the user to select the machine's advancement direction; stops the machine's movement if pressed.

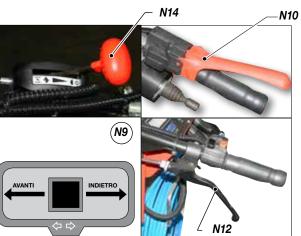
### N10) Advancement

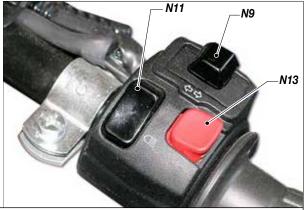
### N11) Light switch

Activates/deactivates the frontal spotlight (if installed).

- N12) Electric brake release When pressed, allows for the machine to be pushed in the event of electrical malfunction of blockage
- N13) Spraying By pressing it, the manual sprauing is enabled.
- N14) Accelerator

It gradually sets the number of revolutions of the internal combustion engine.





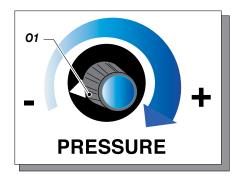




### **O EVEREST LINER CONTROL PANEL USE**



Keep the pressure adjustment handle (O1) at minimum in order to access the various Menus.





Display when the electronic box is switched on Fig.1



MENU key

#### SELECT key

- Activate by means of a special interrupter "0-1" on the right side of the control panel;
- On the display appear date, time and temperature (see Fig. 1);
- Pressing the menu key will scroll through the list of functions 1 through 9.

#### **MENU 1: SETUP DATE**

Press the "MENU" key and the first setting "1. DATE" will appear. To change the date:

- Press the "SELECT" key to enter the page;
- Press "MENU" to change the numbers for the date;
- Press "SELECT" to move from day to month and to year;
- Press "SELECT" when in the year position to return to point "1. DATE".

Press "MENU" to go on to point 2.



#### MENU 2: SETUP TIME

When "MENU" is pressed from point 1, the display reads "2. TIME".

To change the time:

- Press the "SELECT" key to enter the page;
- Press "MENU" to change the numbers for the date;
- Press "SELECT" to move from hour to minutes and seconds;
- Press "SELECT" when in the second position to return to point "2. TIME".

Press "MENU" to go on to point 3.





**EVEREST TH LINER** 

#### **MENU 3: SETTING MAINTENANCE HOURS**

When "MENU" is pressed from point 2, the display reads "3. MAINTENANCE HOURS". This menu is used to set the n° of hours between successive maintenance tasks.

- To change the time:
- Press the "SELECT" key to enter the page;
- Press "MENU" to increase the time set. Hold "MENU" down and press and release "SELECT" to invert the counter and therefore reduce the time set.;
- Press "SELECT" again to return to point "3. MAINTENANCE HOURS".

Press "MENU" to go on to point 4.



#### **MENU 4: MAINTENANCE ALERT**

When "MENU" is pressed from point 3, the display reads "4. MAINTENANCE ALERT". This menu is used to set the  $n^{\circ}$  of hours prior warning for maintenance tasks. To change:

- Press the "SELECT" key to enter the page;
- Press "MENU" to increase the time set. Hold "MENU" down and press and release "SELECT" to invert the counter and therefore reduce the time set;
- Press "SELECT" again to return to point "4. MAINTENANCE ALERT".

Press "MENU" to go on to point 5.



#### **MENU 5: MAINTENANCE DONE**

When "MENU" is pressed from point 4, the display reads "5. MAINTENANCE DONE". This menu is used to reset the countdown after having completed maintenance.

- To change:
- Press the "SELECT" key to enter the page;
- Press "SELECT" again to confirm that maintenance has been done. The display automatically goes back to menu "5. MAINTENANCE DONE".

Press "MENU" to go on to point 6.



### **MENU 6: TOTALS**

When "MENU" is pressed from point 5, the display reads "6. TOTALS" This menu shows the number of hours worked and the number of times the pump control clutch has been activated.

• Press the "MENU" or "SELECT" key to return to "6. TOTALS". Press "MENU" to go on to point 7.



HEAD LINER CONTROL

8. Sequencer

SETTINGS





#### MENU 7: LANGUAGE

When "MENU" is pressed from point 6, the display reads "7. LANGUAGE". This menu can be used to set the language.

- Press the "SELECT" key to access the page, and the "MENU" key to switch from Italian to English and from English to Italian;
- Press "SELECT" to return to "7. LANGUAGE". Press "MENU" to go on to point 8.

MENU 8: SEQUENCER

When "MENU" is pressed from point 7, the display reads "8. SEQUENCER". This menu can be used to select or deselect the use of the automatic tracker.

- Press the "SELECT" key to access the page, and the "MENU" key to switch from sequencer YES or NO;
- Press "SELECT" to return to "8. SEQUENCER".
- Press "MENU" to go on to point 9.

**N.B.:** If **"Sequencer YES"** is selected the tracking setting menu described below can be accessed.



### MENU 9: RETURN

When "MENU" is pressed from point 8, the display reads "9. RE-TURN" . This menu is used to go back to the initial page.

• Press the "SELECT" key to return to the initial page.

### **P** LINE SEQUENCING FUNCTION

From the initial page, if the "MENU" key is pressed twice, the "spray menu" mode is accessed spray menu (*N.B.* Only if Menu 8 was previously set to "Sequencer ON").



#### **MENU 1: MANUAL COMMAND**

This function allows one to decide which gun to use with the control lever in the "continuous" position. The possibilities are:

- Gun SX only;
- Gun DX only;
- Guns SX and DX simultaneously;
- Press the menu button to change setting;
- Press the select key to exit.

N.B.: this menu refers only to the "MANUAL" ("MAN").















#### MENU 2: RIGHT LINE

This function allows for the programming of the length of the dashed line.

- Press menu key until arriving at page 2;
- · Press select key to enter the page;
- Press the menu key to increase the set value;
- Hold "MENU" down and press and release "SELECT" to invert the counter (and therefore reduce the value set).
- Press select to exit.

#### **MENU 3: RIGHT SPACE**

This function allows for the programming of the length of the blank area between dashes.

- Press menu key until arriving at page 3;
- · Press select key to enter the page;
- · Press the menu key to increase the set value;
- Hold "MENU" down and press and release "SELECT" to invert the counter (and therefore reduce the value set).
- Press select to exit.

### **MENU 4: LEFT LINE**

This function allows for the programming of the length of the dashed line.

- Press menu key until arriving at page 4;
- Press select key to enter the page;
- Press the menu key to increase the set value;
- Hold "MENU" down and press and release "SELECT" to invert the counter (and therefore reduce the value set).
- Press select to exit.

### MENU 5: LEFT SPACE

This function allows for the programming of the length of the blank area between dashes.

- Press menu key until arriving at page 5;
- Press select key to enter the page;
- Press the menu key to increase the set value;
- Hold "MENU" down and press and release "SELECT" to invert the counter (and therefore reduce the value set).
- Press select to exit.

### MENU 6: START LEFT SPACE

This function allows for the spray delay to be set exclusively for the left gun.











#### **MENU 7: COMMAND**

This function allows one to stabilize which guns will be used with the lever in the "AUTOMATIC" ("AUT") position.

- Press menu key until arriving at page 7;
- Press the select key to enter the page.
- Possible settings are:
- Gun SX off + DX dashed;
- Gun SX off + DX continuous;
- Gun SX dashed + DX dashed;
- Gun SX dashed + DX continuous;
- Gun SX continuous + DX dashed
- Press the menu key to choose the desired setting;
- Press select to exit.

#### **MENU 8: DISTANCE**

•

This function allows one to choose the distance of work before the sprayer stops.

- Press menu key until arriving at page 8;
- Press select key to enter the page;
- Press the menu key to increase the set value;
- Holding down the menu key, press and release the select key to decrease the set value;
- Press select to exit.

N.B.: the value "0" indicates no control over the distance.



#### **MENU 9: STEP LENGTH**

This function is used to correct any errors that may occur between the dotted line entered and the line actually made.

- Press the "MENU" key until page 9 is reached;
- Press the "SELECT" key to enter the page;
- Press the "MENU" key to increase the value set (the line length is reduced);
- Hold "MENU" down and press and release "SELECT" to invert the counter (and therefore reduce the value set). The length of the line increases;
- Press "SELECT" to exit.

**N.B.:** the step length is already set in the factory and generally does not need to be changed.

### MENU 10: RETURN

This function is used to go back to the initial page.

- Press the "MENU" key until page 10 is reached;
- Press the "SELECT" key to return to the initial page.

Once the various options have been set, it is possible to change from a continuous line to a dotted line while the machine is running by simply changing the position of the control lever:

**AUT** = AUTOMATIC (works using the settings in menu "2. *LINE*" and "3. *SPACE*"). **MAN** = MANUAL (works using the settings in menu "1. *MANUAL COMMAND*").





### **Q SPACE AND LINE SETTINGS**

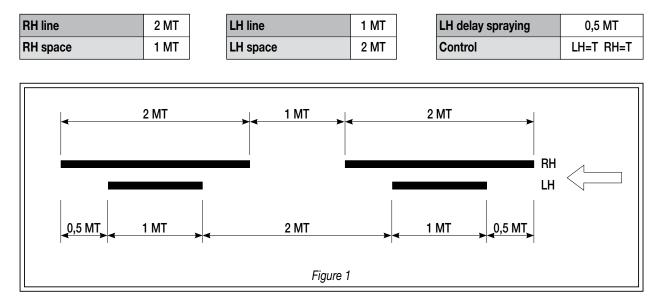


The SPACE and LINE measurement settings for the LH-RH guns have been taken to the second decimal resolution.

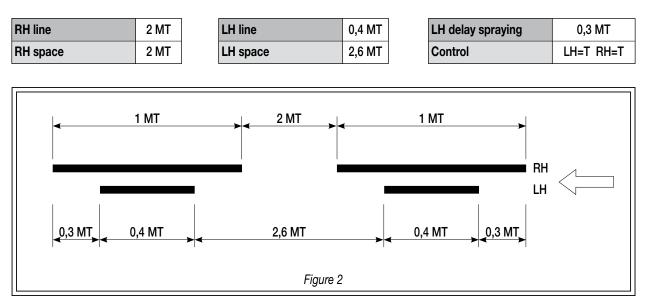
Values of the following type can therefore be set: MT 1.54.

- Possibility of programming the RH SPACE and RH LINE, LH SPACE and LH LINE independently.
- Introduced the DELAY SPRAYING LH gun parameter. The DELAY SPRAYING LH gun is only read by the programme once from when the spray control lever is enabled (AUT).

### Example of programming to obtain the spray shown in "Figure 1"

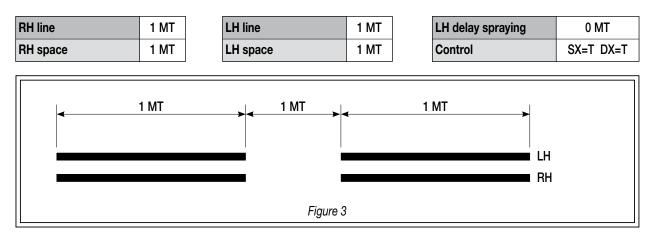


#### Example of programming to obtain the spray shown in "Figure 2"

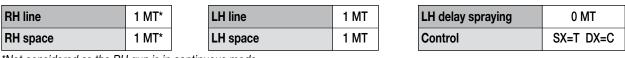




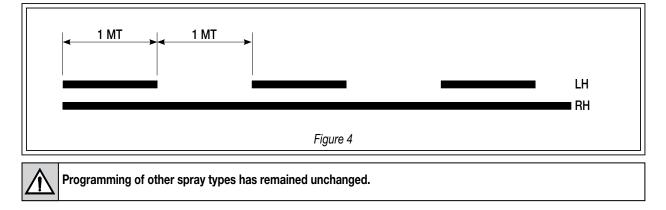
Example of programming to obtain the spray shown in "Figure 3"



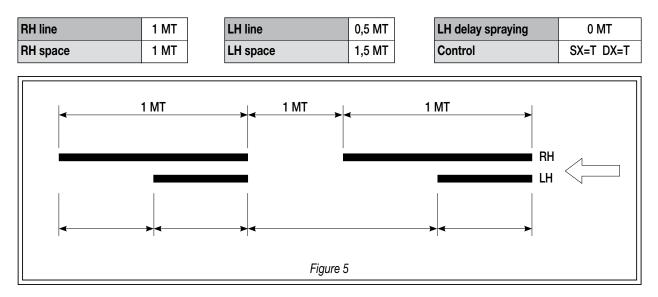
#### Example of programming to obtain the spray shown in "Figure 4"



\*Not considered as the RH gun is in continuous mode



#### Example of programming to obtain the spray shown in "Figure 5"







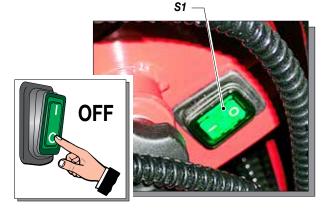
### **R** PROBLEMS AND SOLUTIONS

Problem	Cause	Solution
Engine won't start	<ul> <li>The petrol manifold is closed;</li> <li>Engine is out of gas;</li> <li>Cold engine;</li> <li>Spark plug cable is disconnected or damaged;</li> </ul>	<ul> <li>Open the petrol manifold;</li> <li>Refill gas tank;</li> <li>Use choke;</li> <li>Connect spark plug cable or replace spark plug;</li> </ul>
The equipment does not start	<ul> <li>On/Off switch disconnected;</li> <li>Breakdown of pressure transmitter;</li> <li>Breakdown of motor electric control box;</li> <li>The line of material coming out of the pump is already under pressure;</li> <li>The product is solidified inside the pump;</li> </ul>	<ul> <li>Ensure the On/Off switch is on the "on" position and turn clockwise the pressure control knob;</li> <li>Verify and replace it, if necessary;</li> <li>Verify and replace it, if necessary;</li> <li>Open the drain valve to release pressure in the circuit;</li> <li>Open the drain valve to release pressure in the circuit and stop the machine. Disassemble the pumping group and the pressure transmitter and clean;</li> </ul>
The equipment does not suck th product	<ul> <li>e Suction filter clogged;</li> <li>Suction ilter too fine;</li> <li>The equipment sucks air;</li> </ul>	<ul> <li>Clean or replace it;</li> <li>Replace it with a larger-mesh filter (with very dense products, remove the filter);</li> </ul>
The equipment sucks but doe     not reach the pressure desired	s • Lack of product;	<ul> <li>Check the suction pipe;</li> <li>Add the product;</li> <li>Check the suction pipe;</li> <li>Close the drain valve;</li> <li>Replace the gaskets;</li> </ul>
When pressing the trigger, th pressure lowers considerably	<ul> <li>e Nozzle too big or worn;</li> <li>The product is too dense;</li> <li>The filter of the gun-butt is too fine;</li> </ul>	<ul> <li>Disassemble the pumping group;</li> <li>Replace it with a smaller one;</li> <li>Dilute the product, if possible;</li> <li>Replace it with a larger-mesh filter;</li> </ul>
The pressure is normal but th product is not atomized	<ul> <li>The nozzle is partially clogged;</li> <li>The product is too dense;</li> <li>The filter of the gun-butt is too fine;</li> </ul>	<ul> <li>Clean or replace it;</li> <li>Dilute the product, if possible;</li> <li>Replace it with a larger-mesh filter;</li> </ul>
• The atomization is imperfect	The nozzle is worn;	- Destars it
• When releasing the trigger of the gun, the equipment does no stop (the motor runs slowly an the piston rod keeps on going u and down)	• Suction or delivery valve dirty;	<ul> <li>Replace it;</li> <li>Replace the gaskets;</li> <li>Disassemble the pumping group and clean;</li> <li>Verify and replace it, if necessary;</li> </ul>

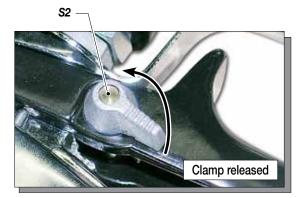


### S CORRECT PROCEDURE OF DECOMPRESSION

Move the switch (S1) to the OFF (0) position to stop the equipment.



• Unlock the safety clamp (S2).



 Point the gun (S3) at the receptacle (S4) used to collect the product and press the trigger to release the pressure. When completed, activate the safety catch again.



Open the discharge valve (S5) to release the remaining pressure.



### WARNING:

If the equipment is still under pressure after performing the operations above described because of the nozzle or the flexible hose clogged, proceed as follows:

- Loosen very slowly the gun nozzle.
- Release the clamp.
- Point the gun at the container of the product and press the trigger to release pressure.
- Loosen very slowly the fitting of connection from the flexible hose to the gun.
- Clean or replace the flexible hose and the nozzle.

### T REPLACEMENT OF THE PUMPING GROUP GASKETS

Each time you use the machine, check for material leaking from the top of the ring nut.

If any material leaks out when the pump is working at the set pressure, proceed as follows:

Always disconnect the power supply and release pressure before going on with the operations (follow the "correct procedure of decompression).

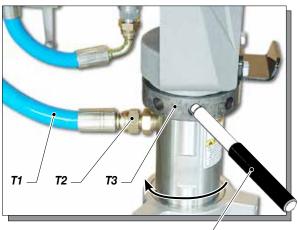






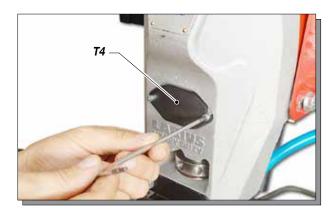
The gaskets are self-adjusting. If a leak occurs they must be replaced.

- Disconnect the product feed hose (T1) from the pump unit by unscrewing the nut (T2).
- Unscrew the fixing ring nut (T3) using the relevant closing pin (*Ref. 20144*).

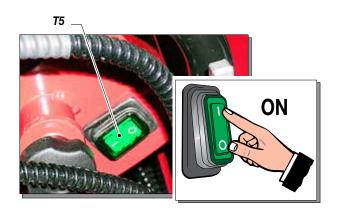


Ref. 20144

• Release the plastic cover (T4).



• Put the switch (T5) ON (I) for the equipment.



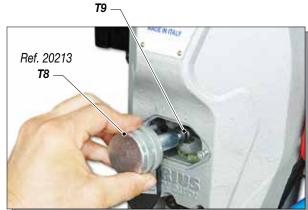
• Increase pressure (T6) to the minimum in order to apply the clutch and allow the piston to move.



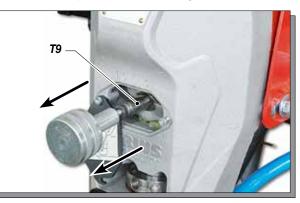
- Pull the ignition belt (T7) lightly until the piston rod has been brought to the lowest point of its stroke.
- Put the switch (T5) OFF (0) for the equipment.



• Screw the appropriate supplied tool (T8 – ref- 20213) into the threaded hole on the holding pin (T9).



• Remove the pin (T9) from its seating.





• Unscrew the pump unit (T10) from the frontal flange (T11).



### PIT STOP MAINTENANCE

Replacement of upper and lower gaskets 20 minutes.

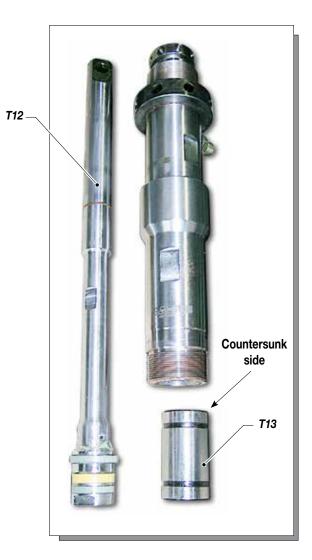
- Lock the pump unit into a vice and unscrew it with a 60 mm wrench;
- Release the pump unit from the body of the suction valve;



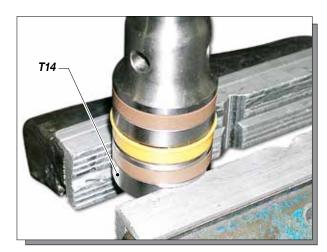
### Lower seal

• Remove the piston stem (T12) and remove the pump unit sleeve (T13);

EVEREST TH LINER



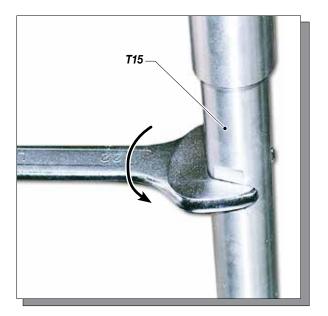
• Grip the stem valve (T14) in a vice;



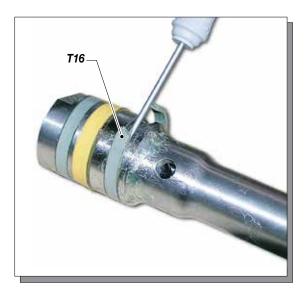


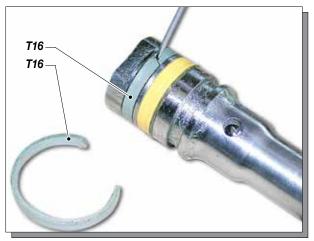


• Use a size 24 spanner to unscrew the lower stem (T15);



• Use a screwdriver to remove the two open-ring guide bands (T16) and replace them;

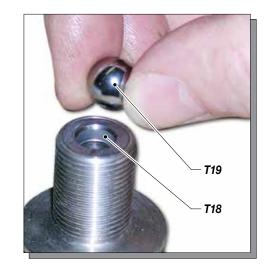




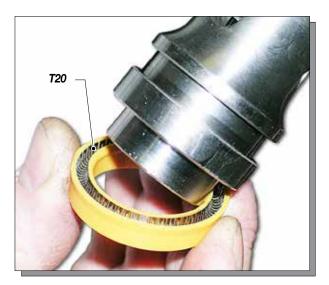
• Unscrew the stem valve (T17) altogether, check the surface of the ball seating (T18) that comes into contact with the ball (T19).

If worn, replace them;



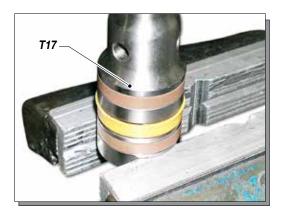


• Use a screwdriver to remove the O-Ring (T20) and replace it making sure it is aligned correctly (as illustrated);



 Screw the valve stem (T17) (*Ref. 20139*) on again and tighten fully, gripping the valve in a vice. To tighten, use a 22 mm spanner;

The use of a thread paste is recommended;

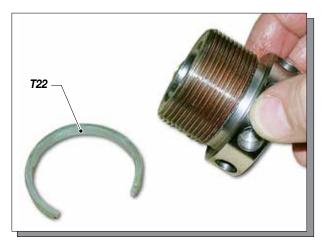


#### Upper seal

• Remove the ring nut (T21);



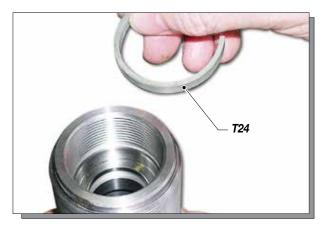
• Remove the guide band (T22) with a screwdriver and replace it with a new one;



• Remove the seal (T23) with a screwdriver;



 Using a screwdriver, remove the second band (T24) located below the seal (T23) and insert a new band in the same position;



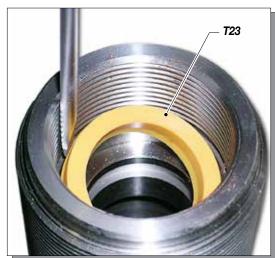


The positioning of the seal (T23) requires special care during assembly.

• Assist insertion by applying leverage to the outside of the ring (T23), pushing from the outside inwards and helping the ring to lodge in the seating, while being careful not to damage the ring's contact surfaces.



#### Lubricate with grease before fitting.

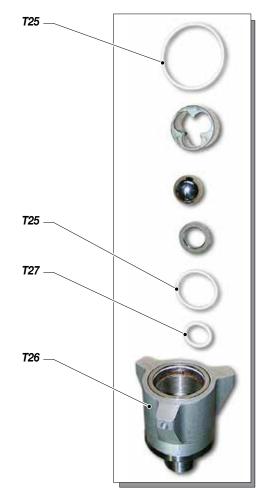




• Remove the OR (T25) of the footvalve (T26) and the sealing ring (T27) and, if necessary, replace. Reassemble the components in their proper order (as

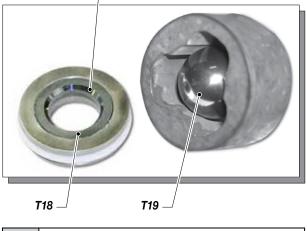
EVEREST TH LINER

indicated in the diagram);



To facilitate fitting the O-ring (T27) it is advisable to warm it slightly with a blast of hot air.

Countersunk



The ball seating (T18) is countersunk on one side, where the ball (T19) must sit.

• Screw the locking ring nut (T21) back onto the body of the pump unit until it makes contact, then loosen it by one turn;



• Remove the sleeve/cylinder seal (T28) and replace it with a new one;





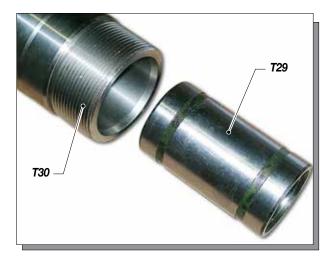


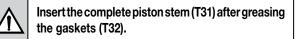


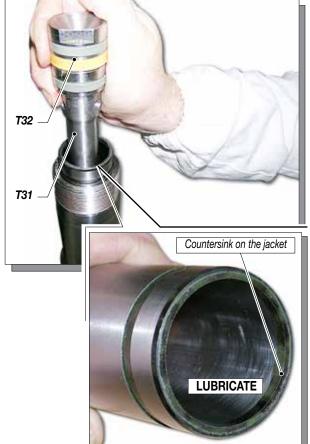
- Check the wear status of the surfaces inside the jacket. Replace it if necessary;
- Grease the sleeve (T29) using a paintbrush;



• Insert the sleeve (T29) into the lower pump unit (T30);



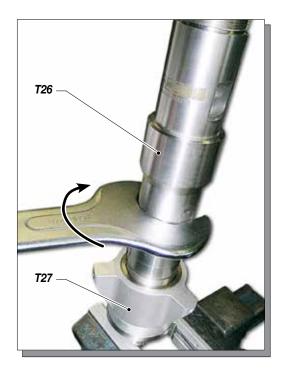




Screw on the complete foot valve (T26) with the sleeve assembly (T28);



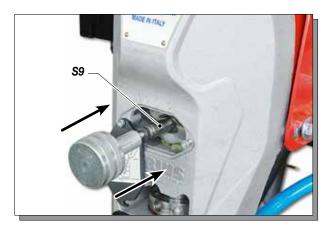
In order to guarantee a proper seal, tighten the foot valve (T26) fully, using a 50 mm spanner.



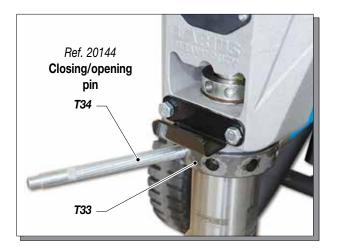




- When refitting the pump unit on the machine, the stem must be at its highest point possible.
- Insert the stem into the connecting rod and insert the fixing pin (T9).



- Tighten the pump casing all the way and, if the delivery pipe is not correctly aligned, unscrew the pump casing until the connection is in the correct position before tightening by using the ring nut (T33) and the pin (T34) supplied (*Ref. 20144*).
- T36 T37 Ref. 16325
- Refit the inspection barrier (T38);





• Close the seal ring nut (S35) all the way.



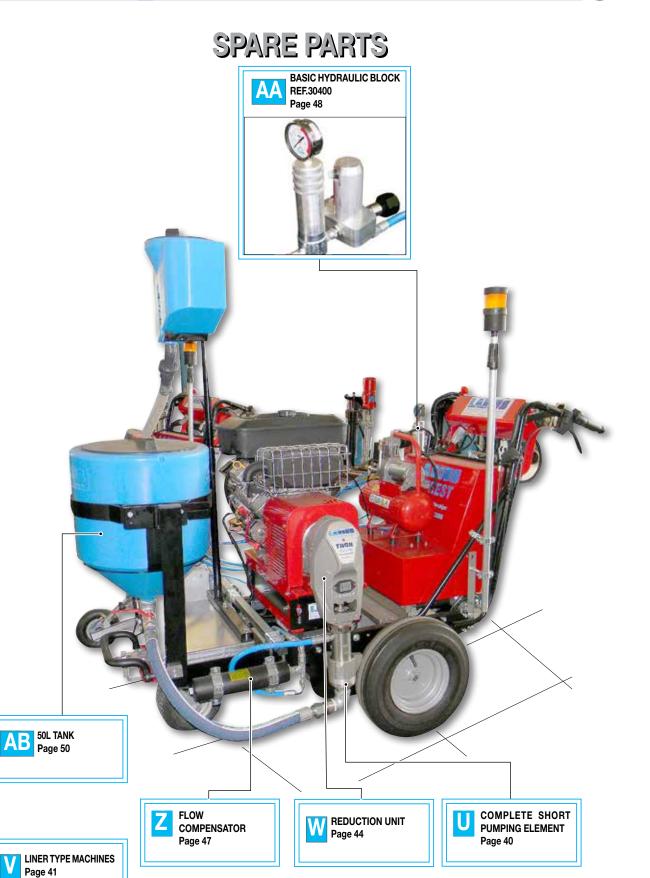
 To assemble all the parts in the correct sequence, see the exploded diagram.



Lubricate the upper crown (T36) using oil (T37) (Ref. 16325);

Oil ring





SPRAY GUN EXPLODED

VIEW LA 95

Page 46

ED. 12 - 09/2020 - Cod. 150166

AT 250

Page 45

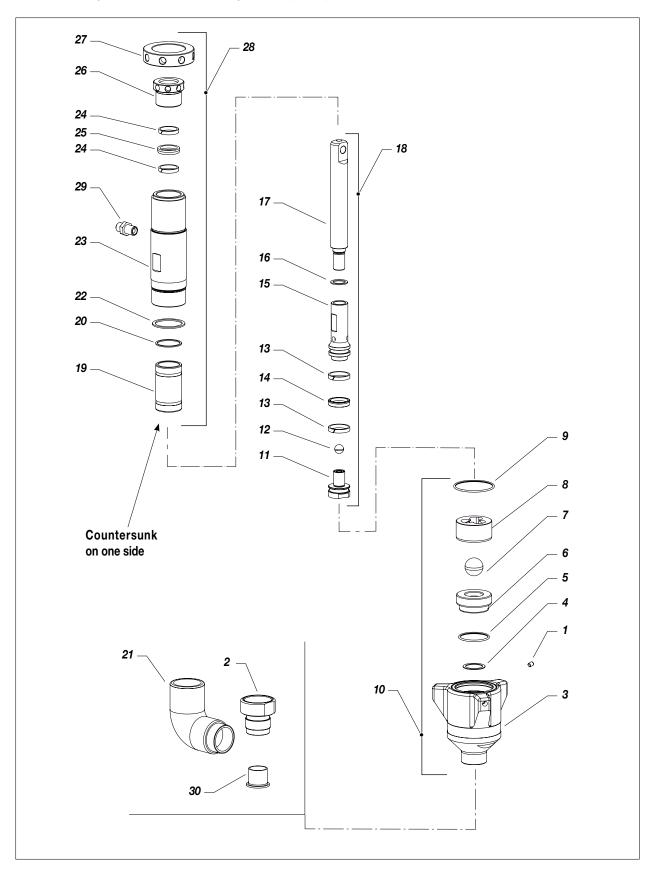
Х

HIGH PRESSURE GUN





# **U** COMPLETE SHORT PUMPING ELEMENT



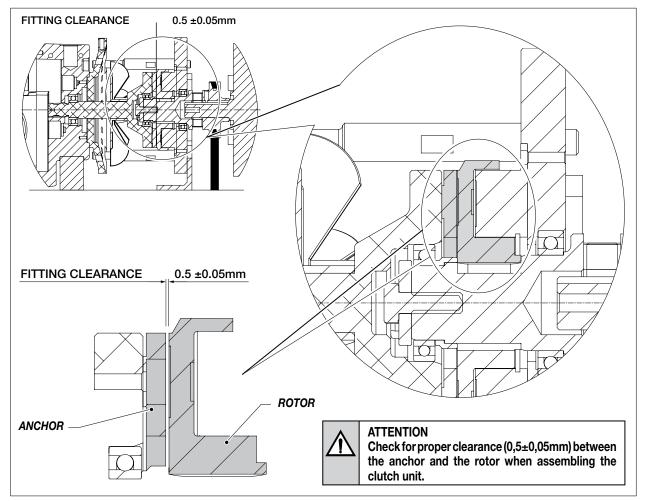




Pos.	Code	Description	Q.ty	Pos.	Code	Description	Q.ty
-	-	Complete short pumping element	1	15	20116	Short stem	1
		heavy products		16	20106	Sealing	1
1	81106	Dowel	3	17	20107	Upper stem	1
2	19295	Suction pipefitting	1	18	20137	Heavy products stem assembly	1
3	20130	Assembled valve	1	18	20146	Standard products stem assembly	1
4	19296	Sealing	1	19	20108	Sleeve	1
5	20131	OR	1	20	20109	Sleeve-cylinder seal	1
6	20143	Ball housing assembly	1	21	20172	90° bend	1
7	20148	Ball	1	22	20111	Sealing	1
8	19297	Ball guide	1	23	20112	Upper pump unit casing	1
9	20132	OR	2	24	20138	Upper guide band	2
10	20133	Heavy products footvalve unit	1	25	20139	Upper gasket	1
		assembly		26	20113	Ring nut	1
10	20145	Standard products footvalve unit	1	27	20114	Tightening ring nut	1
		assembly		28	20140	Heavy products jacket assembly	1
11	20134	Stem valve assembly	1	28	20147	Standard products jacket as-	1
12	16120	Ball	1			sembly	
13	20135	Lower seal bands	2	29	34109	Adapter	1
14	20136	Lower gasket	1	30	96099	Seal sleeve	1

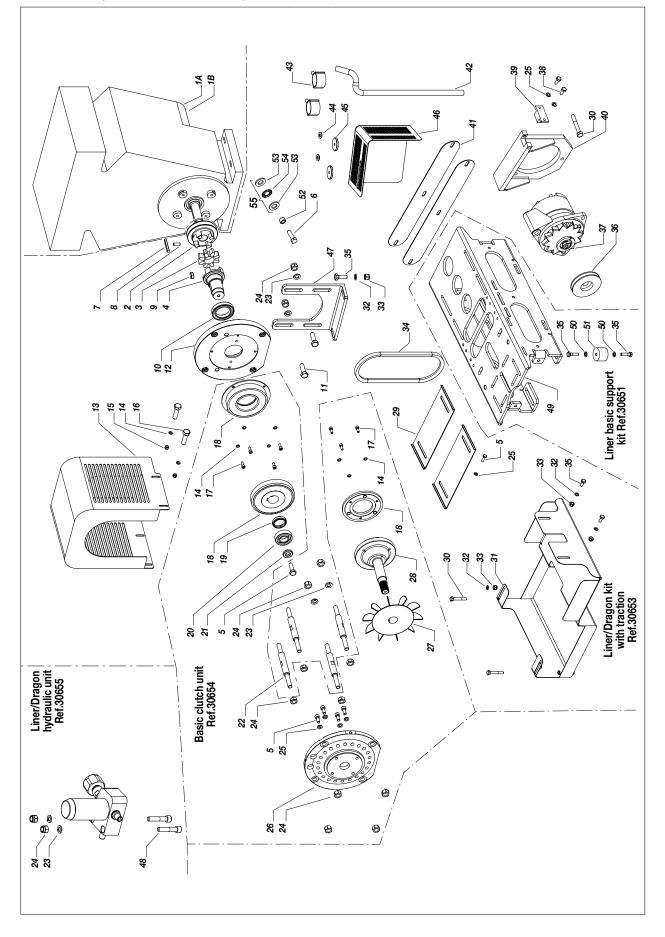
### **V** LINER TYPE MACHINES

#### NOTES ON THE ASSEMBLY OF THE CLUTCH UNIT











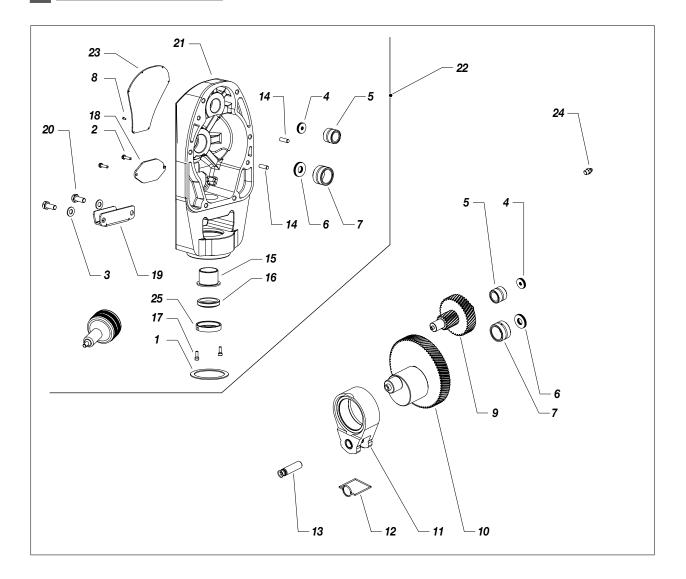


Pos.	Code	Description	Q.ty	Pos.	Code	Description	Q.ty
1A	18186	Motor	1	28	18492	Pinion	1
1B	18187	Motor	1	29	18467	Safety shields	2
2	18473	Motor pulley-joint	1	30	83004	Screw	5
3	81038	Flexible coupling	1	31	18469	Guard	1
4	18474	Clutch-joint	1	32	95096	Washer	14
5	34008	Screw	10	33	96080	Self-tightening nut	6
6	18192	Screw	1	34	4752	Alternator belt	1
7	18189	Shaft tab	1	35	4409	Screw	12
8	81009	Dowel	1	36	4777/1	Alternator pulley	1
9	30656	Tab	1	37	4758	Alternator	1
10	30657	Bearing	1	38	8371	Screw	2
11	7112	Screw	2	39	4771	Alternator fulcrum	1
12	18477	Flange motor	1	40	4776	Alternator plate	1
13	18476	Guard	1	41	30667	Safety shields	2
14	54003	Washer	13	42	30690	Drain pipe	1
15	8042	Self-tightening nut	12	43	1000506	1" collar	2
16	16064	Screw	4	44	510068	Washer	2
17	54004	Screw	7	45	95153	Washer	2
18	18491	Complete clutch	1	46	30691	Safety cover	1
19	18490	Spacer ring	1	47	18471	Support plate	1
20	30659	Bearing	1	48	30451	Screw	2
21	30686	Locking ring	1	49	18472	Support plate	1
22	18475	Tie-rods	4	50	95096	Washer	6
23	95066	Washer	12	51	20537	Vibration-damping pad	4
24	5756	Self-tightening nut	12	52	18459	Support bush	
25	96030	Washer	6	53	18452	Fifth wheel	2
26	20510	Reduction gear flange	1	54	18453	Axial roller cage	
27	20531	Fan	1	55	18454	R.S. bearing unit	





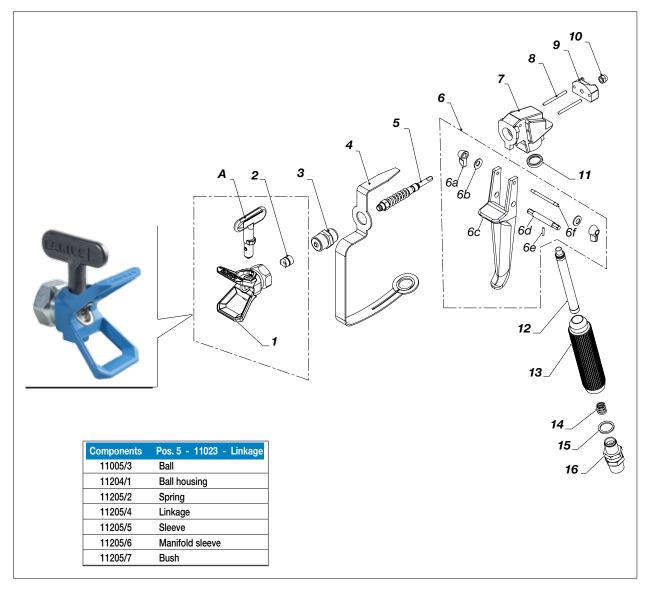
# W REDUCTION UNIT



Pos.	Code	Description	Q.ty	Pos.	Code	Description	Q.ty
1	20285	O-Ring	1	14	20264	Centring pin	2
2	20245	Screw M4x10	2	15	20265	Guide bushing	1
3	34009	Washer	8	16	20266	Scraper	1
4	20250	Complete bearing	2	17	5378	Screw	2
5	20253	Bearing	2	18	20211	Inspection hatch	<b>1</b>
6	20254	Bearing	2	19	20212	Tin plate door	<b>1</b>
7	20257	Bearing	2	20	69011	Screw	2
8	34020	Rivet	6	21	20202	Reduction unit cover	<b>1</b>
9	20258	Toothed driving assembly	1	22	20267	Cover assembly	1
10	20259	Cam assembly	1	23	20215	Front sticker	1
11	20262	Complete connecting rod	1	24	20270	Greasing unit	1
12	20263	Positioning spring	1	25	20214	Fixing ring	<b>1</b>
13	20210	Pump unit pivot	1				



# X AT250 HIGH PRESSURE SPRAY GUN

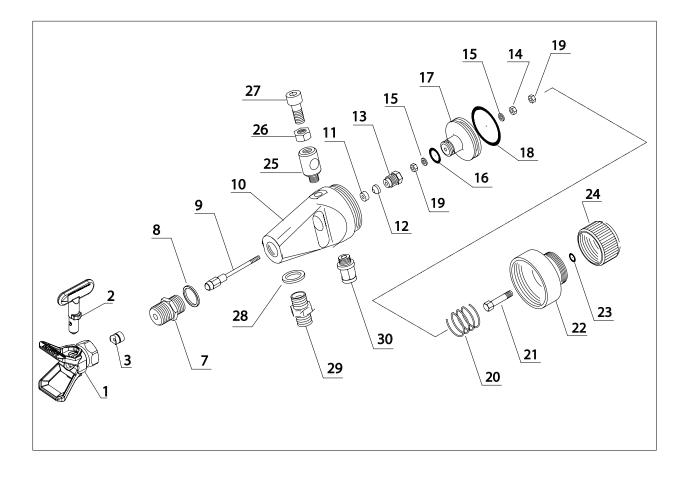


Pos.	Code	Description	Pos.	Code	Description
Α	Veditab.*	Super Fast Clean nozzle	6f	11034	_Pin
1	18270	Super Fast Clean body	7	11206	Spray gun body
2	18280	Super Fast Clean gasket	8	11207	Plug
3	11004	Sleeve	9	11208	Plate
4	11006 +	Hand guard +	10	11209	M5 self-locking nut
	11032	3 TSP 3x8 screws	11	11020	Copper gasket
5	11203	Complete linkage rod	12	-	Filter
6	11008	Complete trigger	13	11018	Handgrip
6a	11010	Safety lever	14	11017	Spring
6b	11011	Brake washer	15	32010	Copper gasket
6c	11014	Trigger	16	11015	M16X1.5 articulated joint
6d	11012	Pin	-	11155	1/4" articulated joint
<u>6e</u>	11013	Pin	_		





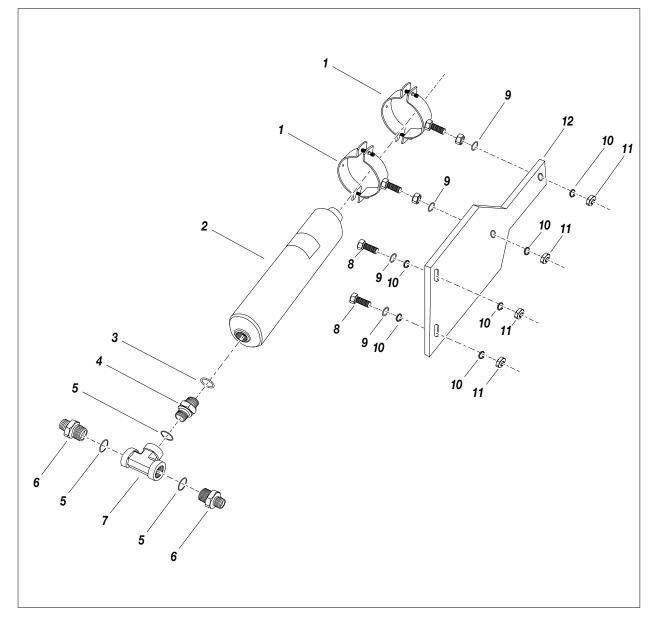
### Y SPRAY GUN EXPLODED VIEW LA 95 LINER REF. 11700/4



Pos.	Code	Description	Q.ty	Pos.	Code	Description	Q.ty
1	18270	Body Super Fast Clean	1	19	11027	Self-blocking nut	2
2	See table*	Nozzle Super Fast Clean	1	20	11108/1	Spring	1
3	18280	Gasket Super Fast Clean	1	21	11715	Screw	1
7	11004	Sleeve	1	22	11716	Back tap	1
8	33007	Washer	1	23	33013/7	O-ring	1
9	11705	Punch	1	24	11717	Adjusting knob	1
10	11711	Gun body	1	25	11718	Female coupling	1
11	11712	Gaskets stuffing ring	1		11720	Male coupling	1
12	11114	Gasket	1	26	52017	Nut	1
13	11713	Gaskets stuffing screw	1	27	34008	Screw	1
14	900025	M3 nut	1	28	33012	Washer	1
15	11714	Washer	2	29	3289	Nipple	1
16	32015/3	O-ring	1	30	11719	Cylindric fitting	1
17	11721	Piston	1			<b>_</b>	
18	11105	O-ring	1				



# **Z** FLOW COMPENSATOR

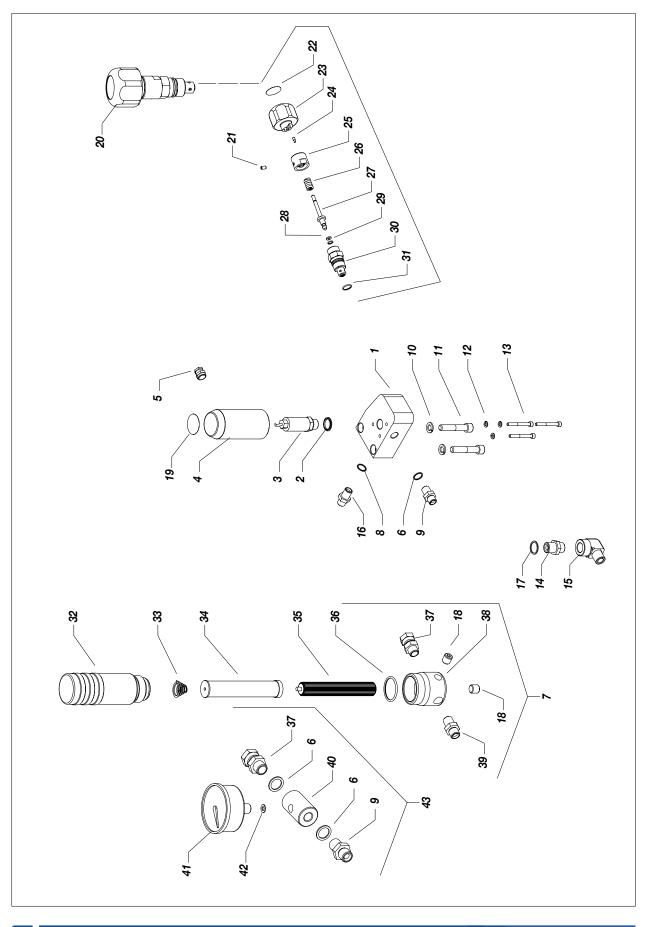


Pos.	Code	Description	Q.ty	Pos.	Code	Description	Q.ty
1	4522	Collar	2	7	8078/1	T fitting	$ \begin{array}{c} 1\\ 2\\ 4\\ 6\\ 4\\ 1 \end{array} $
2	4756	Flow compensator	1	8	20560	Screw	
3	8071	Gasket	1	9	95096	Washer	
4	3106	Union	1	10	81033	Washer (Typ Grower)	
5	33010	Gasket	3	11	96080	Nut	
6	34109	Union	2	12	4844	Bracket	





### AA BASIC HYDRAULIC BLOCK REF. 30400





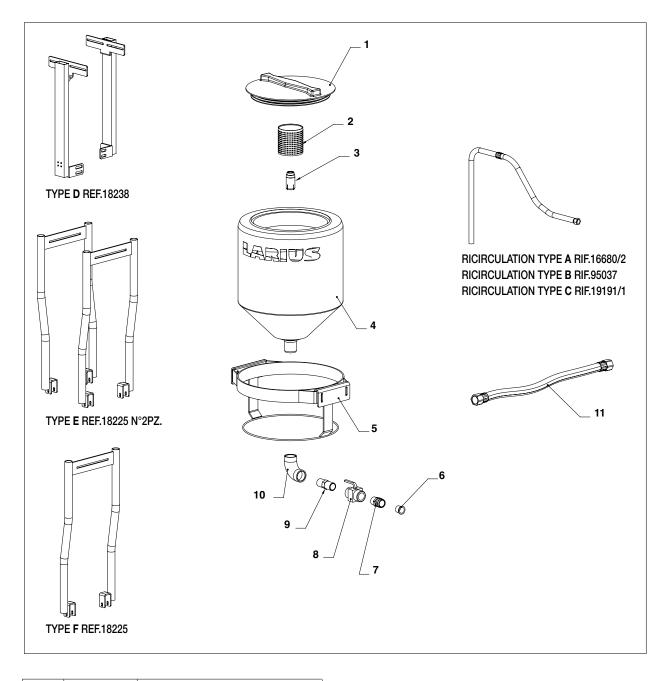


Pos.	Code	Description	Q.ty	Pos.	Code	Description	Q.ty
1	30401	Block base	1	23	30436	Knob	1
2	20421	O-Ring	1	24	37444	Positioning peg	1
3	20457	Digital pressure switch	1	25	37449	Bush	1
4	20402	Protection	1	26	37281	Spring	1
5	20450	Cable fastener	1	27	37446	Sieve spring	1
6	3300	Washer	3	28	37284	Ring	1
7	30469	Filter assembly	1	29	301013	Or	1
8	33010	Sealing washer	1	30	37447	Valve casing	1
9	33006	Nipple	1	31	8402	Or	1
10	95114	Washer	2	32	96201	Filter tank	1
11	30451	Screw	2	33	96202	Sieve spring	1
12	32005	Washer	3	34	95218	Filter sieve	1
13	20436	Screw	3	35	96207	Sieve holder	1
14	96255	Union M-M	1	36	96203	Or	1
15	20451	Elbow M-F	1	37	37453	Nose union	2
16	34109	Union M-M	1	38	96204	Filter base	1
17	8071	Sealing washer	1	39	96206	Nipple	1
18	96205	Dowel	2	40	37452	Ball seat	1
19	30439	Warning stickers	1	41	53011	Manometer	1
20	30457	Valvola ricircolo	1	42	37454	Gasket	1
21	8026/1	Dowel	1	43	147	Complete pressure gauge	1
22	30450	Adhesive warning label	1				





#### AB 50L TANK



Pos.	Code	Description
$ \begin{array}{r} 1\\ 2\\ 3\\ 4\\ 5\\ 6\\ 7 \end{array} $	18249/1 85014 18231 18249 18246 96099	Cover Stainless stell fine drum filter Union Tank 50L Support Seal
7 8 9 10 11	95032 30532 8375 20833 18223/1	Union Tap Union Elbow connector Suction tube

Type Liner	Туре	Type Ricirculation
LARIETTE LINER	Туре Е	Туре А
3000 LINER	Type F	Туре А
DALÌ LINER	Туре D	Туре А
DRAGON LINER	Туре D	Туре В
EVEREST	Туре D	Туре В
К2	Туре D	Туре С



# AC ACCESSORIES



Art. 11220: AT 250 1/4+base Art. 11221: AT 250 M16x1,5+base



Code 96200: COMPLETE LINE FILTER



PISTON GUNSTOCK FILTERS Code 11039: Green (30M) Code 11038: White (60M) Code 11037: Yellow (100M) Code 11019: Red (200M)



Code 95218: FILTER 30 MESH Code 95219: FILTER 60 MESH Code 95220: FILTER 100 MESH Code 95221: FILTER 200 MESH



Art. 147: HIGH PRESSURE MANOMETER M16x1,5 Art. 150: HIGH PRESSURE MANOMETER GJ 1/4"



SUCTION DISPERSION SYSTEM





Code 4500: PEARLIZED REFLECTING PAINT DISTRIBUTION

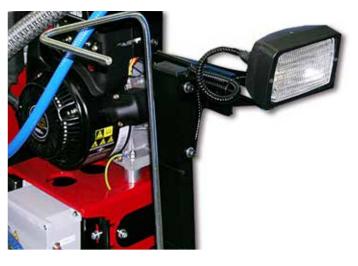








Art. 217570: MX 1100E Power 1080W



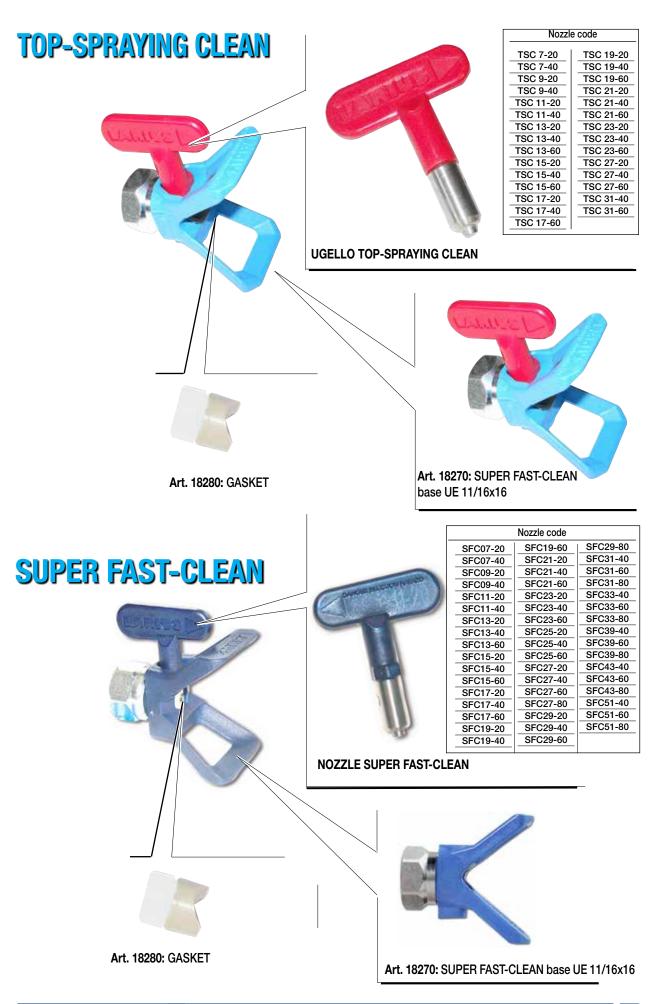
Art. 4506: ADJUSTABLE SPOTLIGHT



Art. 4507: FLASHING LIGHT











GUN EXTENSION Art. 153: cm 30 Art. 153: cm 40 Art. 155: cm 60 Art. 158: cm 80 Art. 156: cm 100





PLA 1/4" + FAST SUPER FAST-CLEAN TIP INCLUDED Art. K11420-K11425-K11430: cm 130-180-240

PLA M16x1,5 + SUPER FAST-CLEAN TIP INCLUDED Art. K11421-K11426-K11431: cm 130-180-240





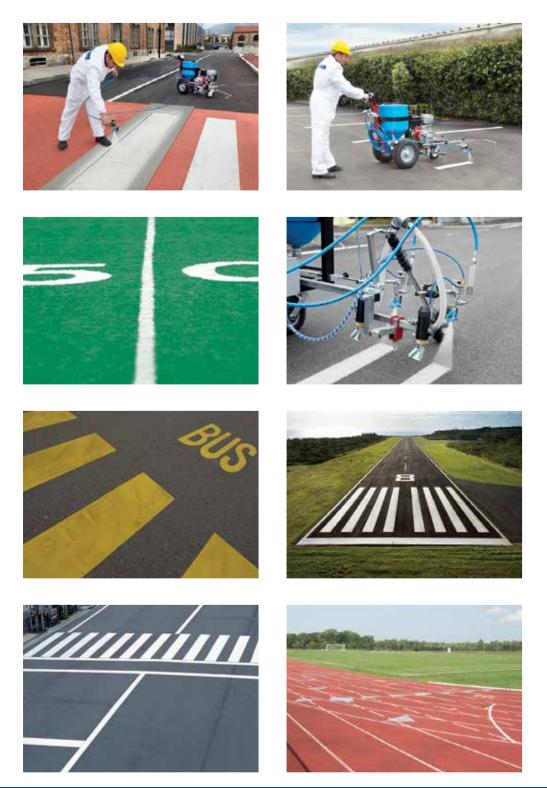
TUBES MANUAL WINDER 3/16" - 3/8" - 1/4" max lenght mt. 20



Ø 3/16 - 1/4 - 3/8

# Once again a step forward ...

Every day we get further to be closer to your work

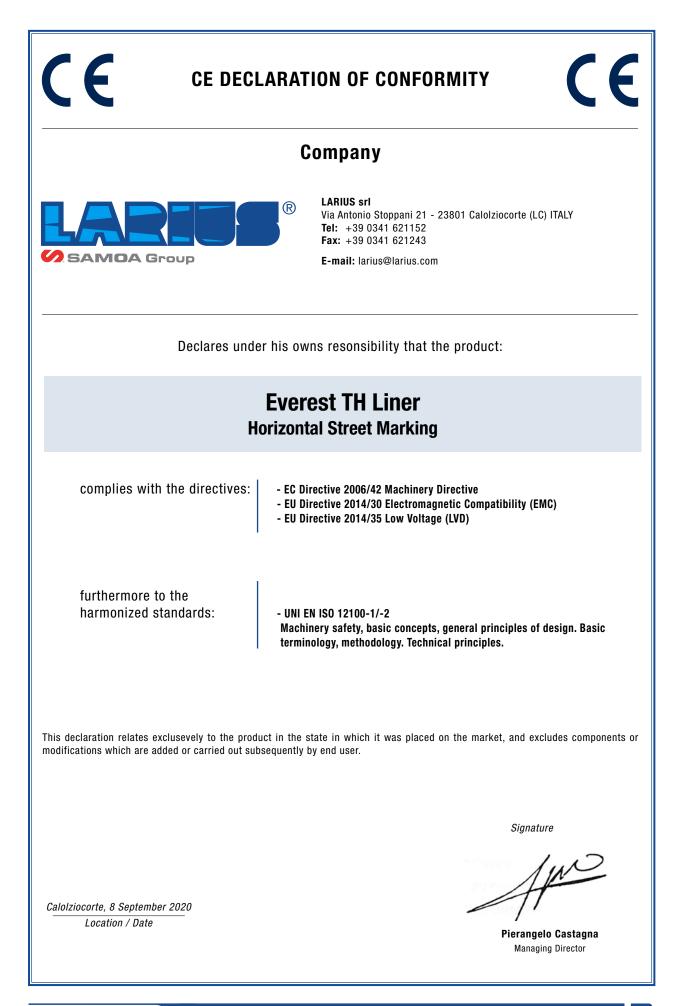


Due to a constant product improvement programme, the factory reserves the right to modify technical details mentioned in this manual without prior notice.

This manual is to be considered as an English language translation of the original manual in Italian. The manufacturer shall bear no responsibility for any damages or inconveniences that may arise due to the incorrect translation of the instructions contained within the original manual in Italian.

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