

**GE 455 SSX** 

**GENERATING SET** 

The images are for reference



# POWER RATINGS \* Stand-By three-phase power (LTP) 450 kVA (360 kW)/ 400V / 649.5A \* PRP three-phase power 410 kVA (328 kW)/ 400V / 592A \* COP single-phase power 350 kVA (280 kW) / 400V / 505A Frequency 50 Hz Cos φ 0.8

\* Output powers according to ISO 8528-1

### FEATURES

language

- Engine with the lowest fuel consumption in its class
- Electronic speed governor
- Alternator with automatic voltage regulation "AVR"
- Four pole circuit breaker
- Bunded base suitable to contain any liquids leakage from engine avoiding environmental pollution
- Oil drain pump
- Fuel pre-filter with water separator
- Low level water radiator sensor
- Main battery switch
- Large doors for better and easy maintenance (air, oil, fuel filters replacement)
- 2 lifting eyes
- Control panel with digital control unit available with automatic or manual version
- Suitable for a wide range of uses in general construction
- Meets EC directives



#### DEFINITION

Valid declared powers up to the followings environmental conditions: temperature 25°C, altitude 100 meters above sea level)

LTP power: stand-by power: Maximum available power for use with variable loads for a yearly number of hours limited at 500 h. No overload is admitted.

**PRP power:** continue power with variable loads. Maximum power for use with variable loads for a yearly illimited nubers of hours.

**COP power**: continuous power with constant load. Maximum power for use with constant loads for a yearly unlimited numbers of hours.

## ENGINE 1500 RPM

4 STROKE, DIR	ECT INJECTION, TURBOCHARGED
Model	SCANIA DC13 072A 02-12
* Stand-By net power	397 kW
* PRP net power	359 kW
* COP net power	302 kW
Cylinders / Displacement	6 in linea / 12.7 lit. (12700 cm <sup>3</sup> )
Bore / Stroke	130 / 160 (mm)
Compression ratio	16.3: 1
BMEP (Brake Mean Effective Pressure : LTP - PRP)	1
Speed governor type	Electronic
FUEL CONSUMPTION	
110 % (Stand-by power)	89.2 lit./h
100 % to PRP	79.5 lit./h
75 % to PRP	60 lit./h
50 % to PRP	40.5 lit./h
COOLING SYSTEM	
Total system cap only engine	54 lit 16 lit.
Fan air flow	540 kg/min
LUBRIFICATION SYSTEM	
Total oil system capacity	38 lit.
Oil capacity in sump	30 lit. (min) - 36 lit. (max)
Oil consumption at full load	< 0.35 lit./h

EXHAUST SYSTEM	
Maximum exhaust gas flow	32 kg/mim.
Max. exhaust gas temp.	509 °C
Maximum back pressure	10 kPa (0.1 bar)
External diameter exhaust pipe	1
ELECTRICAL SYSTEM	24 Vdc
Starter motor power	6 kW
Battery charging alternator cap.	100 A
Cold start	- 10 °C
With cold start aid	/
AIR FILTER	Dry
Combustion air flow	30 kg/min
HEAT REJECTED AT FULL LOAD	
To exhaust system	271 kW
To water and oil	119 kW
Radiated to room	31 kW
To charge cooler	75 kW
* Output powers according to ISO 30/6-1	

\* Output powers according to ISO 3046-1





## ALTERNATOR

SYNCHRONOUS, THREE-PHAS	E, SELF-EXCITED, SELF-REGULATED, BRUSHLESS
Continuos power	410 kVA
Stand-by power	450 kVA
Three phase voltage	380-440 Vac
Frequency	50 Hz
Cos φ	0.8
Model A.V.R.	Digital MEC-20
Voltage regulation acc.	± 0.5 %
Sustained short circuit current	1800 A
Transient dip (100% load)	< 20 %
Recovery time	< 0.3 sec
Efficiency at 100% load	93,7 % (400V - Cos φ 0,8)
Insulation	Class H
Connection - Terminals	Star - N°12
Electromagnetic compatibility (R.F.I. suppr.)	EN 55011- ClassB, group 1
Waveform distorsion - THD	< 2 %
Thelephone interference - THF	< 2 %

language

REACTANCES (410 kVA - 400V)	
Direct axis synchronuos - Xd	330 %
Direct axis transient - X'd	29.5 %
Subdirect axis transient - X"d	13.2 %
Quadrature axis synchronuos - Xq	175 %
Quadr. axis subtransient - X"q	15.6 %
Negative sequence - X2	14.4 %
Zero sequence - X0	3.3 %
TIME CONSTANTS	
Transient - T'd	0.14 sec
Subtransient - T"d	0.014 sec
Open circuit - T'do	1.6 sec
Armature - Ta	0.018 sec
Short-circuit ratio Kcc	0.38
Grado di Protezione IP	IP 23
Cooling air flow	0,83 m <sup>3</sup> /sec.
Coupling   Bearing	Direct SAE 1 -14 - N°1

# **GENERAL SPECIFICATIONS**

Fuel tank capacity	580 lt.
Running time (75% to PRP)	9.6 h
Starter battery	24 Vdc [2x12Vdc-180Ah 1100A CCA(EN)]

IP protection degree	IP 44
Acoustic power LwA (pressure LpA)	99 dB(A) (74 dB(A) @ 7m)
Performance class (ISO 8528)	G2





• Measure mains voltage : L1-L2 / L2-L3 / L3-

L1 - N-L1/N-L2/N-L3

## CONTROL PANEL

- Controller IntiLite AMF25
- Controller supply switch
- Siren
- Emergency stop buttom
- TCM 35 remote control plug
- Circuit breaker
- PAC (ATS) plug Automatic control panel only
- · Battery charger Automatic control panel only
- Earth terminal (PE)



AMF functins (Automatic control

panel only)

language

AMF2	25 CONTROLLER CHARACTERISTICS
Operating mode	• OFF - MAN AUTO - TEST
Display	Graphic back-light LCD display 128x64 pixels
LEDs	<ul> <li>Gen-set voltage OK</li> <li>Gen-set failure</li> <li>GCB ON (only for Automatic transfer unit)</li> <li>Mains voltage OK (only for Automatic transfer unit)</li> <li>Mains failure (only for Automatic transfer unit)</li> <li>MCB ON (only for Automatic transfer unit)</li> </ul>
Buttons	<ul> <li>START button</li> <li>STOP button</li> <li>FAULT RESET button</li> <li>RESET HORN button</li> <li>MODE selection button</li> <li>Pulsante chiusura/apertura GCB button</li> <li>Pulsante chiusura/apertura MCB button</li> <li>N° 4 buttons for controller programming</li> </ul>
Generator Measures	<ul> <li>Voltage : L1-L2 / L2-L3 / L3-L1 - N-L1/N-L2/N-L3</li> <li>Current : I1 - I2 - I3</li> <li>Powers : kVA - kW - kVAR (totali e per fase)</li> <li>Energy : kVAh - kWh - kVARh</li> <li>Cos φ (medium and per phase)</li> <li>Frequency</li> </ul>
Engine Measures	<ul> <li>Water temperature</li> <li>Oil pressure</li> <li>Fuel level</li> <li>Rpm meter</li> <li>Battery voltage</li> <li>Maintance</li> <li>Hours meter</li> <li>Starts number</li> </ul>
Generator Protections	<ul> <li>Overload</li> <li>Overcurrent</li> <li>Short circuit</li> <li>Over-Udervoltage</li> <li>Over-Uderfrequency</li> <li>Voltage asymmetry</li> <li>Unbalanced current</li> <li>Phase sequence</li> </ul>
Engine Protections	<ul> <li>Overspeed</li> <li>High water temperature warning</li> <li>Low oil pressure warning</li> <li>Low fuel level warning</li> <li>Over-Uder battery voltage</li> <li>Battery charge alternator failure</li> <li>Start failure</li> <li>Stop failure</li> <li>Emergency stop</li> </ul>

Low water level shudown (option)

Measure mains frequency • Three phase detection • Over-Under mains voltage Over-Under mains frequency • Voltage asymmetry • Phase sequence • Dual mutual stand-by application Features Historical events • 3 programmable test timers • Panel or PC programming • 3 selectable languages • Direct connection to engines with ECU via Can Bus J1939 External start and stop • Programmable inputs and outputs • Alternative configurations (50 / 60Hz) • IP 65 protection • Operating temperature: -20 ° C - + 70 ° C Communication • RTU Modbus (optional board with RS232 & RS485 outputs is needed) TCP/IP Modbus (optional Ethernet board with RJ45 output is needed) • SNMP Modbus (optional Ethernet board with RJ45 output is needed) Internet (optional Ethernet board optional is needed) • GSM/GPRS (integrated Modem board optional is needed) for Gen-set remote control via SMS or internet GPS / 4G modem (optional) (geographical tracking via WebSupervisor

CONTROL PANEL VERSION WITH OUTPUT SOCKETS	
SOCKETS	1x 125A 400V 3P-N-T IP IP67
Each socket is protect by own	1x 63A 400V 3P-N-T IP67
automatic switch.	1x 32A 400V 3P-N-T IP67
Circuit breaker for 125A and 63A	1x 16A 400V 3P-N-T IP67
sockets.	1x 230V 2P-T IP67
GFI and circuit breaker 30mA for	1x 230V 2P-T Schuko IP54
32A and 16A socket.	

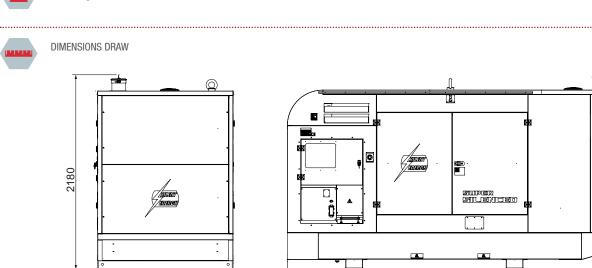


Generating set pictured may include optional accessories.



language





VERSIONS ON REQUEST

output sockets section)

· Parallel switch board

· Version with manual control panel 6 output

· Manual digital control panel (without sockets)

sockets EC and SCHUKO (see Control board with



DRY WEIGHT MACHINE:

• 4370 kg

4100

## FACTORY INSTALLATION OPTIONS

- Electronic leakage relay
- Isometer
- Volt adjustable from control panel
- Radio control
- Automatic fuel transfer pump
- 3-way valve fuel system with quick connection for external fuel tank supply
- Engine water heater WH
- Plug-in module with double RS232 and RS485 port
- GSM modem with antenna
- GPS / 4G modem with antenna
- Internet / Ethernet plug-in module with Web Server
- Input / Output extension module (No. 16 tot.)

#### GENERAL INFORMATION

COMPLIANCE GENERATING SETS WITH EC DIRECTIVES AND STANDARDS 2006/42 / EC (Machines Directive) 2014/35 / EU (Low Voltage Directive) 2014/30 / EU (EMC Directive) 2000/14 / EC (Directive Acoustic Emission for machines for use outdoors) ISO 8528 (Reciprocating internal combustion engine driven alternating current generating sets )



ISO 9001:2008 - Cert. 0192

#### WARRANTY

 $( \mathbf{ \mathbf{ + } } )$ 

(800A)

• Earthing kit

**OPTIONS ON REQUEST** 

Remote control TCM35

• Automatic transfer switch unit (ATS) PAC 550-M

All devices are covered by the manufacturer's warranty.

The company reserves the right to change this specification without notice. For further information please contact the sales department. © MOSA - Viale Europa, 59 - 20090 Cusago (Milano) - Italy -phone +39-0290352.1 - fax + 39-0290390466 E-mail: info@mosa.it Web site: www.mosa.it

